# THE STABILITY AND CONTROL OF MOTORCYCLES 

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#### Abstract

Mathematical models of a motorcycle and rider dependent on three alternative assumptions concerning the tyre behaviour are developed. Stability characteristics deduced from them are compared, and minimum requirements for the model greater than have been previously satisfied are established. Using the most sophisticated of the models, the effects of design changes are calculated, and the design implications are discussed.


## INTRODUCTION

THEORETICAL STUDIES of the steering behaviour of automobiles after Segel ( $\mathbf{I}$ ) $\dagger$ have transformed understanding of the subject and provided valuable design information and design evaluation techniques. Parallel studies relating to two wheeled vehicles (2)-(5) have been comparatively unsuccessful, and motorcycle design at present relies on experience rather than understanding for its success.

A viable theory of motorcycle stability and control must be consistent with the practically obvious instability of the machine at very low speeds, with the possibility of 'hands off' control (i.e. control without the direct application of steering torque) at moderate speeds, and with the possible occurrence of oscillatory instabilities at high speeds. These were described by Pearsall (3) as 'speedman's wobble'. It should also provide some explanation for current design practice, mindful that it should be converging on some evolutionary optimum, and ideally it should support the empirical maxims of motorcycle design (e.g. the mass centre should be as low as possible and as far forward as possible).

In the case of the car, Segel (6) has observed that different drivers employ different proportions of fixed and free control, and that particular drivers can alter these proportions to suit the car which they are driving. In the case of the motorcycle, the free control behaviour would appear to be relatively much more important, since the very small steer angles normally employed (7) would make fixed control difficult, and since in the 'hands off' condition the fixed control characteristics of the machine have no relevance to the motion.

Consequently, the work which is the subject of this paper was directed towards the development of a suitable mathematical model of a motorcycle in free control, and

[^0]the use of such a model to show typical stability characteristics and how these characteristics depend on various parameter values. Also, in the light of Segel's conclusion (6) that the steady state control force gradient is an important parameter in determining car handling quality, and his statement that this is the case with aircraft too, the steady state behaviour has been studied. The model is easily applied to the fixed control case and appropriate results are included.

A particular difficulty in the analysis concerns the treatment of the tyre behaviour. Whipple (2), Pearsall (3), and Collins (5) allowed the tyres no sideslip freedom, while Kondo, Nagaoka and Yoshimura (4) allowed this freedom, but ignored the lag between the steering of a pneumatic tyred wheel and the building up of the side force towards a steady state value, which is of great importance in the wheel shimmy phenomenon (8). Results dependent on each of the three alternative assumptions regarding the tyre behaviour are included and compared.

## Notation

| ( $A$ ), (B) | Coefficient matrices. |
| :---: | :---: |
| $a, b, c, e, f$ ) |  |
| $\begin{aligned} & h, j, k, l, \\ & R_{f}, R_{r}, t \end{aligned}$ | Linear dimensions (Fig. 1). |
| $C_{f 1}, C_{r 1}$ | Front and rear tyre cornering stiffnesses respectively. |
| $C_{f 2}, C_{r 2}$ | Front and rear tyre camber stiffnesses respectively. |
| $C_{r x y}$ | Rear frame product of inertia with respect to above axes. |
| $g$ | Acceleration due to gravity. |
| $I_{f x}, I_{f y}, I_{f z}$ | Front frame inertias about axes parallel to $O X_{4} Y_{4} Z_{4}$ (Fig. 2) through mass centre (assumed to be principal axes). |
| $I_{r \chi}, I_{r y}, I_{r z}$ | Rear frame inertias about axes parallel to $O X_{2} Y_{2} Z_{2}$ (Fig. 2) through mass centre. |
| $i$ | Polar moment of inertia of engine flywheel. |


| $i_{f y}$ | Polar momen |
| :---: | :---: |
| $=i_{r z}$ | Camber inertia of rear |
| $i_{r y}$ | Polar moment of inertia of rear wheel. |
| K | Steering damper coefficient. |
| $M_{f}$ | Mass of front frame. |
| $M_{r}$ | Mass of rear fram |
| $p_{f}, q_{f}, r_{f}$ | Angular velocity components of front frame with respect to axes $O X_{4} Y_{4} Z_{4}$. |
| $p_{r}, q_{r}, r_{r}$ | Angular velocity components of rear frame with respect to axes $\mathrm{OX}_{2} Y_{2} Z_{2}$. |
| $q, Q_{q}$ | Generalized co-ordinate and force respectively. |
| $Q_{x 1}, Q_{y 1}$ | Components of forces $Q_{x 0}$ and $Q_{y 0}$ along $O X_{1}$ and $O Y_{1}$ respectively. |
| $r$ | Yawing velocity ( $=\dot{\psi}$ ) . |
| $T$ | Sum of $T_{f}, T_{r}$, and $T_{\omega}$, being the total system kinetic energy. |
| $T_{r}, T_{r}$ | Kinetic energies of front and rear frames (excluding wheel rotation) respectively. |
| $T_{\text {\% }}$ | Extra kinetic energy accounting for wheel rotation. |
| $V_{f}, V$ | Potential energies of front frame, rear frame, and total system respectively. |
| $v$ | Lateral velocity of $0\left(=\dot{y}_{1}\right)$. |
| (X) | Column matrix of amplitudes $X_{1}, X_{2}$, etc. |
| $\left.X_{f}, Y_{f}, Z_{f}\right\}$ | Forces applied at front and rear tyre to road |
| $\left.X_{r}, Y_{r}, Z_{r}\right\}$ | contact points respectively (Fig. 5). |
| $X_{1}, X_{2}$ | Lateral velocity and yawing velocity amplitudes respectively. |
| $x_{0}, \dot{x}_{0}, y_{0}, \dot{y}_{0}$ | Co-ordinates and velocities of reference point A in $O X_{0} Y_{0} Z_{0}$ system. |
| $\dot{x}_{1}, \ddot{x}_{1}, \dot{y}_{1}, \ddot{y}_{1}$ | Velocities and accelerations of reference point A in $O X_{1} Y_{1} Z_{1}$ system. |
| $Y^{\prime}, Y^{\prime}{ }_{r}$ | Steady state lateral tyre forces. |
| $\alpha_{f}, \alpha_{r}$ | Front and rear tyre sideslip angles respectively. |
| $\gamma$ | Effective front wheel steer angle (Fig. 6). |
| $\Delta$ | Steering velocity ( $=\delta$ ) . |
| $\epsilon$ | Steering head angle (Fig. 1). |
| $\zeta$ | Velocity of front frame mass centre, $G_{f}$. |
| $\eta$ | Velocity of rear frame mass centre, $G_{r}$. |
| $\theta_{f}, \theta_{r}$ | Front and rear wheel angular position coordinates respectively. |
| $\lambda$ | Gear ratio between rear wheel and engine flywheel. |
| $\mu$ | Exponential coefficient. |
| $\sigma_{f}, \sigma_{r}$ | Front and rear tyre relaxation lengths respectively. |
| $\tau$ | Rider applied steering torque. |
| $\Phi$ | Rolling velocity ( $=\phi$ ) . |
| $\phi_{f}$ | Front wheel camber angle (Fig. 6). |
| $\psi, \phi, \delta$ | Angular displacements (Fig. 2). |

## PHYSICAL DESCRIPTION OF MODEL

The following assumptions are made regarding the representation of the vehicle.
(1) The vehicle consists of two rigid frames joined at the steering axis with freedom, restrained by a linear steering damper, of the front frame to steer relative to the rear one.
(2) The front frame consists of the front wheel, forks, handlebars and fittings.
(3) The rear frame consists of the main structure, the engine-gearbox assembly, the petrol tank, seat, rear forks, rear wheel, etc., with rigidly attached rider.
(4) Each frame has a longitudinal plane of symmetry, and the axis through the front frame mass centre parallel to the steering axis is a principal one.
(5) The road wheels are rigid discs each making point contact with the road, and they roll without longitudinal slip on a flat level road surface.
(6) The axis of rotation of the engine flywheel is transverse.
(7) The machine moves at constant forward speed with freedom to sideslip, to yaw, and to roll; only small perturbations from straight line running are considered.
(8) The air through which the machine moves is stationary so that the effects of aerodynamic side force, yawing moment, and rolling moment, will be small compared with tyre effects. The effects of drag, lift and pitching moment are to modify the vertical loading of the tyres, and to make necessary a longitudinal force at the driving wheel sufficient to maintain the constant forward speed assumed. These effects are accounted for by variations in the coefficients relating tyre side forces to sideslip and camber angles.
(9) Pneumatic trail of the tyres is not considered since, for the rear tyre, its effect will be very small, and for the front tyre, it is small compared with the mechanical trail, and the effects of varying the mechanical trail itself are included in the results.
(10) The drag force at the front tyre is small compared with the tyre side forces.

The assumptions that the motorcycle with rigid wheels moves on a flat road surface and that is has no freedom to pitch are, strictly speaking, incompatible. As the handlebars are turned, the front tyre to road contact point in general moves vertically and the problem is, in fact, treated as if the road surface moved vertically too to maintain contact. Bearing in mind the smallness of these vertical motions in normal running, and the fact that the tyre and suspension flexibilities and road irregularities have been ignored, this is considered to be a negligible extension of the above assumptions.

The motorcycle is represented diagrammatically in Fig. 1 with the point $A$ defined as the intersection of the vertical transverse plane containing the rear frame mass centre, the longitudinal plane of symmetry, and the ground plane. A is the origin of a right-handed, orthogonal axis set $A X_{2} Y_{2} Z_{2}$ which moves with the vehicle, and which, with the vehicle in the upright datum condition, has $A X_{2}$ horizontal and pointing forwards, $A Y_{2}$ horizontal and to starboard, and $A Z_{2}$ vertically downwards.


Fig. 1. Diagrammatic representation of the motorcycle

The front frame mass centre $G_{f}$ is the origin for another right-handed orthogonal axis set $G_{f} X_{4} Y_{4} Z_{4}$, this moving with the front frame. With the vehicle in its datum condition, $G_{f} X_{4}$ lies in the longitudinal plane of symmetry and is normal to the steering axis, $G_{f} Y_{4}$ is parallel to $A Y_{2}$, and $G_{f} Z_{4}$ is parallel to the steering axis (pointing downwards). The motion of the motorcycle is referred to inertial axes $O X_{0} Y_{0} Z_{0}$ by the co-ordinates $x_{0}, y_{0}$ of $A$, and the angular displacements $\psi, \phi$, and $\delta$ shown in Fig. 2, $O$ being fixed in the road surface.

Starting with the reference axes $O X_{0} Y_{0} Z_{0}$, the orientations of the other axis sets are derived as follows. A rotation $\psi$ about $O Z_{0}$ gives $O X_{1} Y_{1} Z_{1}$. Then a rotation $\phi$ about $O X_{1}$ gives $O X_{2} Y_{2} Z_{2}$. Next a rotation $\epsilon$ about $O Y_{2}$ gives $O X_{3} Y_{3} Z_{3}$, and finally a rotation $\delta$ about $O Z_{3}$ gives $O X_{4} Y_{4} Z_{4}$.

## EQUATIONS OF MOTION

The equations of motion are derived by the application of Lagrange's equation (9)

$$
\begin{equation*}
\frac{\mathrm{d}}{\mathrm{~d} t}\left(\frac{\partial T}{\partial \dot{q}}\right)-\frac{\partial T}{\partial q}+\frac{\partial V}{\partial q}=Q_{q} \tag{1}
\end{equation*}
$$

The position of the vehicle is defined relative to the inertial axes $O X_{0} Y_{0} Z_{0}$ by the co-ordinates $x_{0}, y_{0}$ of A , the yaw angle $\psi$, and the roll angle $\phi$, which define the rear frame, the steer angle $\delta$, which defines the front frame relative to the rear one, and the angles $\theta_{f}$ and $\theta_{r}$ which define the rotational positions of the road wheels and the engine flywheel. The latter are shown in Figs 3 and 4. Expressions for the kinetic and potential energies in terms of these seven co-ordinates are first obtained and then utilized to give equations for the lateral, yawing, rolling, and steering freedoms of the machine.

The requirement for an equation describing the longi-
tudinal motion of the motorcycle, and for equations describing the rotations of the wheels, disappears through the constant forward speed and no longitudinal tyre slip assumptions; the latter also allow the elimination of $\theta_{f}$ and $\theta_{r}$ from the other equations.

The generalized forces are derived in terms of the tyre forces. The tyre forces are then obtained in terms of the vehicle motion parameters, through expressions for the tyre sideslip and camber angles. The consideration of


Fig. 2. Axis systems, angular displacements and velocities


Fig. 3. Reference point A and rear wheel looking along $\mathrm{OY}_{2}$


Fig. 4. Front frame in datum condition looking along $\mathrm{OY}_{4}$
small perturbations from straight running allows the elimination of all second and higher order terms; the final equations of motion are linear.

The equations describing steady turning are obtained by elimination of the time varying terms, while the fixed control equations are obtained by omission of the steering degree of freedom. Details of the derivations are given in Appendix 1, while in Appendix 2 it is shown how the analysis can be restricted by the omission of tyre sideslip.

## Solution of the equations

The linear differential equations of motion in homogeneous form, i.e. with $\tau=0$, were reduced to a set of first order equations by the introduction of new variables $v=\dot{y}_{1}, r=\dot{\psi}, \Phi=\dot{\phi}$ and $\Delta=\dot{\delta}$. Then, assuming solutions of the form $v=X_{1} \mathrm{e}^{\mu t}, r=X_{2} \mathrm{e}^{\mu t}$, etc. (II) and substituting these solutions back into the original equations, a set of algebraic equations, which can be expressed in the matrix form $(B) \mu(X)+(A)(X)=(0)$ results. Here, $(B)$ and $(A)$ are square coefficient matrices, while $(X)$ is a column matrix of the unknown amplitudes $X_{1}, X_{2}$, etc.

Premultiplying by $(B)^{-1}$ and rearranging,

$$
-(B)^{-1}(A)(X)=\mu(X)
$$

and for non-trivial solutions for ( $X$ ), possible values of $\mu$ must be eigenvalues of $-(B)^{-1}(A)(\mathbf{1 2})$. The real parts of the eigenvalues indicate the damping and the imaginary parts the natural frequencies associated with the various normal modes.

A numerical procedure was therefore employed for calculating the elements of the $(A)$ and $(B)$ matrices above from the design parameters for a particular machine and from its forward speed, forming $-(B)^{-1}(A)$, and finding its eigenvalues through a procedure employing the $Q R$ algorithm (13). The linear steady state equations were solved by choosing a forward speed and roll angle and solving simultaneously for $\dot{y}_{1}, \dot{\psi}$, and $\delta$, and then using the equation for the steering freedom to give $\tau$.

## RESULTS

The results fall into one of four categories which cover the following points.
(1) Natural frequencies and damping characteristics of one particular machine in free control according to the model which excludes tyre sideslip, the model which includes tyre sideslip but assumes instant tyre response and the model which includes the dynamics of tyre response.
(2) The effects of changes to the design of the machine in the model which includes the dynamics of the tyre response.
(3) The steady turning behaviour (at low lateral acceleration) as a function of forward speed and machine design.
(4) Natural frequencies and damping characteristics of the motorcycle in fixed control.


Fig. 5. Stability and natural frequencies of standard machine as a function of forward speed with the full tyre treatment

Category (1) results are shown in Figs 5-7 in which damping factors are plotted against forward speed, with the circular frequencies of any oscillatory modes shown against the appropriate parts of the curves. Category (2) results are shown in Tables 1,2 , and 3, each of these tables being concerned with one mode of physical significance. Table 1 concerns a non-oscillatory mode in which, when it is unstable, the motion of the motorcycle is like that of a capsizing ship. For ease of reference, this will be called the 'capsize' mode, and Tables 2 and 3 concern oscillatory modes which will be called the 'weave' and 'wobble' modes respectively. Other modes are heavily damped and therefore physically unimportant and detailed results referring to them are not included. Category (3) results are shown in Table 4, while those in category (4) are given in Fig. 8.

## DISCUSSION OF RESULTS

Results from the full analysis with the dynamics of the tyre response included (Fig. 5) show that the motorcycle has three physically significant modes, which are referred to here as the capsize, weave and wobble modes. The capsize mode is non-oscillatory; at low speed it is well damped but has rapidly decreasing damping as the speed
increases above $15 \mathrm{ft} / \mathrm{s}$ approximately. It becomes very mildly unstable above about $35 \mathrm{ft} / \mathrm{s}$ with maximum divergence rate near $60 \mathrm{ft} / \mathrm{s}$, decreasing thereafter as the speed increases. The weave mode has a natural frequency increasing from about $0 \cdot 2 \mathrm{~Hz}$ at $5 \mathrm{ft} / \mathrm{s}$ forward speed to about 3.4 Hz at $160 \mathrm{ft} / \mathrm{s}$ forward speed, is unstable up to about $20 \mathrm{ft} / \mathrm{s}$, well damped in the medium speed range, and is moderately damped at high speed. The wobble mode has a natural frequency which is almost independent of forward speed and is about 9 Hz . It is well damped at low and medium speeds but only moderately so at high speed. This degree of damping is strongly dependent on the value taken for the relaxation length, $\sigma$ (Table 3), and that of the weave mode is somewhat so (Table 2), and, as would be expected, as $\sigma \rightarrow 0$ the results shown in Fig. 5 become more nearly those of Fig. 6.

Fig. 6 shows a capsize mode virtually identical with that of Fig. 5 but also shows significantly less damping of the weave mode at high speed, and markedly different damping of the wobble mode throughout the speed range. The natural frequencies from the models with instant tyre response and proper dynamic tyre response are similar.

Fig. 7 shows that the no tyre sideslip model gives representations of the capsize mode and, at low speeds

Table 1. Capsize mode damping coefficients

| Model number | Speed, ft/s |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 10 | 20 | 30 | 50 | 70 | 100 | 130 | 160 |
| 1 | $-3.56$ | -2.83 | $-0.13$ | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 2 | -3.57 | $-2.61$ | $-0.12$ | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 3 | $-3.56$ | $-3.03$ | -0.14 | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 4 | $-3.55$ | $-2.80$ | $-0.13$ | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 5 | -3.59 | $-2.87$ | $-0.13$ | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 6 | -3.81 | -4.55 | -0.26 | $-0.01$ | 0.01 | 0.02 | 0.01 | 0.01 |
| 7 | -3.51 | -3.57 | -0.44 | $-0.01$ | 0.03 | 0.03 | $0 \cdot 03$ | 0.02 |
| 8 | $-3.54$ | $-2.27$ | $-0.10$ | 0.07 | 0.07 | 0.06 | 0.05 | 0.04 |
| 9 | $-3 \cdot 58$ | $-3 \cdot 15$ | -0.04 | $0 \cdot 12$ | $0 \cdot 11$ | 0.08 | $0 \cdot 07$ | 0.06 |
| 10 | $-3.54$ | $-1 \cdot 11$ | 0.05 | 0.09 | 0.08 | 0.06 | $0 \cdot 04$ | 0.04 |
| 11 | $-3.57$ | $-2.54$ | -0.10 | 0.03 | 0.04 | 0.03 | 0.03 | 0.02 |
| 12 | $-3.57$ | $-3.11$ | $-0.22$ | $-0.01$ | 0.01 | 0.01 | 0.01 | 0.01 |
| 13 | $-3.54$ | $-1.75$ | $0 \cdot 10$ | $0 \cdot 16$ | $0 \cdot 13$ | $0 \cdot 10$ | 0.08 | 0.06 |
| 14 | $-3.56$ | $-3.26$ | -0.31 | 0.02 | 0.04 | 0.04 | 0.03 | 0.03 |
| 15 | $-3.55$ | $-2.35$ | $0 \cdot 15$ | $0 \cdot 23$ | $0 \cdot 19$ | $0 \cdot 14$ | $0 \cdot 11$ | $0 \cdot 09$ |
| 16 | $-3.56$ | -3.09 | -0.16 | $0 \cdot 14$ | $0 \cdot 13$ | $0 \cdot 11$ | 0.09 | 0.07 |
| 17 | $-3.56$ | $-3.41$ | $-0.44$ | 0.06 | $0 \cdot 08$ | 0.07 | 0.06 | 0.05 |
| 18 | $-3.60$ | $-3.90$ | -1.89 | $-0.07$ | $0 \cdot 01$ | 0.02 | $0 \cdot 02$ | 0.02 |
| 19 | $-3.50$ | $-0.21$ | $0 \cdot 15$ | $0 \cdot 15$ | $0 \cdot 12$ | 0.09 | $0 \cdot 07$ | 0.06 |
| 20 | $-3 \cdot 56$ | -2.66 | $-0.26$ | $0 \cdot 00$ | 0.03 | 0.03 | 0.02 | 0.02 |
| 21 | $-3.50$ | -0.41 | 0.01 | 0.05 | 0.04 | 0.03 | 0.03 | 0.02 |
| 22 | $-3.56$ | $-2.89$ | -0.15 | 0.06 | 0.06 | 0.05 | 0.04 | 0.04 |
| 23 | $-3.55$ | $-3.62$ | -0.63 | 0.03 | $0 \cdot 07$ | 0.06 | 0.05 | 0.05 |
| 24 | $-3.37$ | -3.08 | $-0.13$ | $0 \cdot 11$ | $0 \cdot 11$ | 0.08 | 0.07 | 0.06 |
| 25 | $-3.54$ | $-3.20$ | -0.22 | $0 \cdot 08$ | 0.08 | 0.07 | 0.06 | 0.05 |
| 26 | $-3.56$ | -2.79 | -0.13 | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 27 | $-3.57$ | $-2.91$ | -0.18 | 0.06 | 0.07 | 0.05 | 0.04 | 0.04 |
| 28 | $-3.59$ | $-2.88$ | $-0.13$ | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 29 | $-3.52$ | $-2.63$ | $-0.08$ | $0 \cdot 10$ | $0 \cdot 10$ | 0.08 | 0.06 | 0.05 |
| 30 | $-3.64$ | $-2.63$ | $-0.13$ | 0.08 | 0.08 | 0.07 | 0.05 | 0.04 |
| 31 | -3.56 -3.56 | -2.77 -2.74 | -0.13 -0.13 | 0.08 0.08 | 0.08 0.08 | 0.07 0.07 | 0.05 0.05 | 0.04 0.04 |
| 32 | -3.56 -3.56 | -2.74 | -0.13 | 0.08 | 0.08 | 0.07 | 0.05 0.05 | 0.04 |
| 33 34 | $\begin{aligned} & -3.56 \\ & -3.56 \end{aligned}$ | -2.81 -2.85 | -0.13 -0.13 | 0.08 0.08 | $\begin{aligned} & 0.08 \\ & 0.08 \end{aligned}$ | $\begin{aligned} & 0.07 \\ & 0.07 \end{aligned}$ | 0.05 0.05 | 0.04 0.04 |
| 34 | -3.56 | $-2.85$ | $-0.13$ | 0.08 | 0.08 | $0 \cdot 07$ | 0.05 | 0.04 |

(The key to the model numbers is given in Appendix 4.)

Table 2. Weave mode damping coefficients and natural frequencies

| Model number | Speed, ft/s |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 10 |  | 20 |  | 30 |  | 50 |  | 70 |  | 100 |  | 130 |  | 160 |  |
| 1 | 2.01 | 1.63 | -0.18 | 2.09 | -3.36 | $4 \cdot 56$ | -6.59 | 11.4 | -3.97 | $16 \cdot 8$ | -1.82 | $19 \cdot 2$ | -1.13 | 20.4 | -0.96 | 21.2 |
| 2 | 2.10 | 1.95 | $-0.50$ | 2.30 | -3.75 | $4 \cdot 85$ | -7.20 | 11.7 | -4.40 | $17 \cdot 1$ | -2.23 | $19 \cdot 2$ | -1.49 | $20 \cdot 3$ | -1.25 | 21.0 |
| 3 | 1.93 | $1 \cdot 19$ | $0 \cdot 18$ | 1.81 | -2.87 | $4 \cdot 10$ | -5.77 | $10 \cdot 8$ | -3.37 | $16 \cdot 4$ | -1.16 | $19 \cdot 0$ | -0.48 | $20 \cdot 5$ | -0.40 | 21.4 |
| 4 | 2.01 | 1.63 | $-0.17$ | $2 \cdot 09$ | $-3.29$ | $4 \cdot 57$ | -5.99 | 11.1 | -4.29 | $16 \cdot 1$ | -2.36 | 18.9 | $-1.65$ | $20 \cdot 3$ | -1.44 | 21.2 |
| 5 | 2.02 | 1.64 | -0.20 | $2 \cdot 09$ | $-3.47$ | $4 \cdot 52$ | -8.32 | 11.6 | -2.98 | 17.9 | -0.88 | 19.5 | -0.32 | $20 \cdot 5$ | -0.24 | 21.2 |
| 6 | 1.66 | 1.70 | $-0.50$ | $1 \cdot 71$ | -6.39 | $2 \cdot 34$ | $-4 \cdot 18$ | $15 \cdot 0$ | -2.22 | $16 \cdot 1$ | -1.46 | 17-1 | -1.45 | 17.7 | -1.67 | $18 \cdot 2$ |
| 7 | 1.98 | 1.78 | 0.04 | $2 \cdot 11$ | $-3.70$ | $3 \cdot 14$ | $-10 \cdot 6$ | 7.39 | $-7.75$ | 18.8 | -4.54 | $20 \cdot 7$ | -3.63 | 21.6 | -3.38 | $22 \cdot 1$ |
| 8 | 1.95 | 1.49 | $-0.45$ | $2 \cdot 27$ | -3.51 | $5 \cdot 44$ | -6.29 | 14.0 | $-3.17$ | 18.9 | -1.64 | 21.3 | $-1.50$ | $22 \cdot 3$ | -1.69 | $22 \cdot 7$ |
| 9 | 1.91 | 1.51 | -0.12 | 1.75 | -3.52 | 3.90 | -7.59 | $10 \cdot 2$ | -4.66 | 16.7 | -2.05 | $19 \cdot 1$ | -1.13 | $20 \cdot 4$ | -0.82 | 21.2 |
| 10 | 1.58 | 0.95 | -1.05 | 1-67 | -2.98 | $5 \cdot 16$ | -4.33 | 11.8 | $-2.21$ | $16 \cdot 2$ | -0.33 | 18.9 | 0.27 | $20 \cdot 5$ | 0.33 | 21.5 |
| 11 | 1.63 | 1.28 | -0.50 | 1.70 | -3.32 | 4.54 | -5.73 | $11 \cdot 2$ | -3.26 | $16 \cdot 2$ | -1.08 | $18 \cdot 6$ | -0.29 | $20 \cdot 0$ | -0.05 | 20.9 |
| 12 | 1.61 | 1.40 | $-0.35$ | 1.73 | -3.54 | 4.02 | -6.89 | $10 \cdot 7$ | $-3.96$ | 16.2 | -1.57 | $18 \cdot 4$ | -0.68 | $19 \cdot 6$ | -0.35 | 20.4 |
| 13 | 1.87 | 1.29 | -0.63 | 1.82 | -3.14 | $5 \cdot 17$ | -5.09 | $12 \cdot 1$ | -2.91 | 16.8 | -1.14 | $19 \cdot 5$ | -0.71 | 20.9 | $-0.77$ | 21.7 |
| 14 | 2.06 | 1.78 | -0.03 | $2 \cdot 19$ | -3.49 | 4.05 | -7.86 | 10.8 | -4.66 | 16.9 | $-2.27$ | $19 \cdot 1$ | -1.45 | $20 \cdot 2$ | -1.18 | 20.8 |
| 15 | $2 \cdot 17$ | 1.49 | -0.20 | 1.98 | $-3.30$ | $5 \cdot 00$ | -6.26 | $12 \cdot 2$ | $-3.93$ | 17.5 | -2.28 | $20 \cdot 0$ | -1.99 | 21.0 | $-2.07$ | 21.5 |
| 16 | $2 \cdot 40$ | 1.82 | $0 \cdot 18$ | 2.35 | -3.36 | 4.39 | -7.84 | 11.3 | -4.95 | $17 \cdot 5$ | -2.79 | 19.8 | $-2.18$ | $20 \cdot 7$ | -2.04 | 21.3 |
| 17 | $2 \cdot 51$ | 1.97 | 0.35 | 2.51 | -3.34 | 3.92 | -9.15 | $10 \cdot 4$ | $-5.57$ | $17 \cdot 7$ | -3.15 | 19.7 | $-2.40$ | $20 \cdot 6$ | -2.15 | 21.1 |
| 18 | $2 \cdot 27$ | 1.66 | 0.72 | $2 \cdot 01$ | -1.92 | 1.67 | -6.95 | $6 \cdot 75$ | $-5 \cdot 40$ | 14.6 | -2.12 | $17 \cdot 3$ | -0.77 | $18 \cdot 7$ | -0.15 | 19.7 |
| 19 | 1.61 | 1.65 | -2.28 | 3.51 | -4.82 | $7 \cdot 20$ | -6.48 | $16 \cdot 1$ | $-3.95$ | 19.5 | -2.70 | 20.9 | -2.28 | 21.3 | -2.07 | 21.5 |
| 20 | 1.99 | 1.63 | $-0.19$ | 2.34 | $-3 \cdot 16$ | $5 \cdot 00$ | -6.06 | $12 \cdot 3$ | $-3.50$ | $17 \cdot 7$ | -1.68 | 20.6 | $-1.41$ | $22 \cdot 3$ | -1.75 | 23.6 |
| 21 | 1.37 | $1 \cdot 10$ | -1.85 | $2 \cdot 74$ | -3.74 | $6 \cdot 26$ | -4.93 | $14 \cdot 3$ | -2.18 | $18 \cdot 5$ | -0.48 | 20.9 | -0.07 | $22 \cdot 1$ | -0.07 | 22.8 |
| 22 | 1.89 | 1.62 | -0.28 | 1.99 | $-3.51$ | $4 \cdot 39$ | -7.03 | 11.1 | -4.21 | $16 \cdot 9$ | $-1.88$ | $19 \cdot 2$ | $-1.07$ | $20 \cdot 4$ | -0.82 | 21.2 |
| 23 | 2.48 | 1.93 | 0.49 | 2.36 | $-3.02$ | $3 \cdot 17$ | -8.33 | 8.62 | -5.74 | $16 \cdot 2$ | -2.98 | $18 \cdot 4$ | -2.00 | $19 \cdot 4$ | -1.61 | $20 \cdot 1$ |
| 24 | 2.01 | 1.55 | $0 \cdot 16$ | 1.81 | -2.91 | $3 \cdot 42$ | -6.30 | $8 \cdot 24$ | -5.82 | $15 \cdot 2$ | -2.48 | $18 \cdot 5$ | -1.03 | $20 \cdot 0$ | -0.34 | 21.0 |
| 25 | 2.07 | 1.62 | $0 \cdot 11$ | 2.05 | -3.24 | $3 \cdot 88$ | -7.36 | $9 \cdot 85$ | -5.24 | $16 \cdot 6$ | -2.72 | $19 \cdot 1$ | $-1.90$ | $20 \cdot 3$ | -1.66 | 21.0 |
| 26 | 2.01 | 1.64 | $-0.20$ | $2 \cdot 10$ | -3.36 | 4.60 | $-6.59$ | 11.5 | $-3.88$ | 17.0 | -1.76 | $19 \cdot 3$ | -1.09 | $20 \cdot 5$ | -0.94 | 21.2 |
| 27 | 2.03 | 1.65 | $-0.12$ | $2 \cdot 14$ | -3.31 | 4.53 | -6.54 | 11.4 | $-3.95$ | 16.8 | $-1.80$ | $19 \cdot 2$ | -1.12 | $20 \cdot 4$ | $-0.96$ | 21.2 |
| 28 | 2.01 | 1.63 | -0.19 | 2.09 | -3.44 | 4.65 | $-5.42$ | $12 \cdot 2$ | -2.75 | 15.8 | $-1.25$ | $17 \cdot 7$ | -0.85 | $18 \cdot 7$ | $-0.85$ | $19 \cdot 3$ |
| 29 | 2.01 | 1.63 | $-0.23$ | $2 \cdot 09$ | $-3.30$ | $4 \cdot 65$ | -6.34 | 11.4 | -3.87 | 16.7 | $-1.76$ | $19 \cdot 1$ | $-1.09$ | $20 \cdot 4$ | -0.93 | $21 \cdot 1$ |
| 30 | 2.11 | 1.63 | -0.14 | $2 \cdot 25$ | -3.09 | 4.95 | $-5.83$ | 11.4 | $-4 \cdot 16$ | $17 \cdot 0$ | -2.00 | $20 \cdot 0$ | -1.27 | 21.3 | -1.10 | $22 \cdot 2$ |
| 31 | 2.02 | 1.69 | -0.27 | $2 \cdot 15$ | -3.56 | $4 \cdot 68$ | -7.38 | 11.9 | -4.29 | 17.9 | -1.99 | $20 \cdot 3$ | -1.30 | 21.5 | $-1.16$ | $22 \cdot 3$ |
| 32 | 2.03 | 1.65 | $-0.21$ | $2 \cdot 15$ | -3.34 | $4 \cdot 72$ | $-6.20$ | 11.7 | $-3.63$ | 16.6 | $-1.71$ | 18.9 | $-1.12$ | $20 \cdot 0$ | $-1.01$ | $20 \cdot 7$ |
| 33 | 2.02 | 1.63 | -0.18 | $2 \cdot 10$ | -3.35 | $4 \cdot 58$ | -6.55 | 11.4 | $-3.96$ | 16.8 | -1.82 | $19 \cdot 2$ | $-1.13$ | $20 \cdot 4$ | -0.97 | 21.2 |
| 34 | 2.00 | 1.66 | $-0.21$ | 2.08 | -3.44 | 4.50 | -6.82 | 11.3 | $-4 \cdot 13$ | 16.8 | -1.92 | $19 \cdot 2$ | $-1.18$ | $20 \cdot 4$ | -0.98 | $21 \cdot 1$ |

(In each column, the first number is the damping coefficient, the second the circular frequency.)
(The key to the model numbers is given in Appendix 4.)


Fig. 6. Stability and natural frequencies of standard machine as a function of forward speed with tyre sideslip but with instant response

Table 3. Wobble mode damping coefficients and natural frequencies

| Model number | Speed, ft/s |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 10 |  | 20 |  | 30 |  | 50 |  | 70 |  | 100 |  | 130 |  | 160 |  |
| 1 | -5.20 | 55.7 | -5.91 | 55.8 | $-6.42$ | 55.5 | $-6.52$ | $54 \cdot 6$ | $-5.70$ | 54.0 | -3.94 | 54.3 | -2.24 | 55.6 | $-0.82$ | $57 \cdot 5$ |
| 2 | -2.43 | 55.8 | -2.90 | 55.5 | -3.08 | $55 \cdot 0$ | -2.46 | 54.0 | -1.18 | $53 \cdot 7$ | 0.85 | $54 \cdot 4$ | $2 \cdot 58$ | 56.0 | 3.94 | $58 \cdot 2$ |
| 3 | -9.46 | 54.4 | $-10 \cdot 6$ | $55 \cdot 2$ | $-11.6$ | $55 \cdot 4$ | $-12.8$ | $54 \cdot 8$ | $-12.9$ | 54.0 | $-11.8$ | $53 \cdot 5$ | $-10.2$ | 54.2 | -8.80 | $55 \cdot 7$ |
| 4 | -11.6 | $57 \cdot 3$ | -23.1 | $52 \cdot 4$ | -34.6 | 42.9 | -20.4 | $58 \cdot 6$ | $-15 \cdot 1$ | $55 \cdot 1$ | $-10 \cdot 0$ | 54.6 | -6.71 | 55.9 | -4.36 | 57.9 |
| 5 | -2.47 | $42 \cdot 0$ | $-1.22$ | $43 \cdot 3$ | -0.42 | $44 \cdot 6$ | 0.51 | $46 \cdot 7$ | $1 \cdot 11$ | $48 \cdot 4$ | 1.90 | $50 \cdot 6$ | $2 \cdot 64$ | 52.9 | $3 \cdot 30$ | $55 \cdot 4$ |
| 6 | -5.26 | 55.3 | -5.95 | $55 \cdot 4$ | -6.42 | $55 \cdot 1$ | -6.45 | $54 \cdot 3$ | $-5.61$ | 53.8 | -3.89 | 54.4 | -2.31 | 56.0 | -1.05 | $58 \cdot 3$ |
| 7 | $-7.76$ | 62.9 | -8.33 | $63 \cdot 4$ | -8.82 | $63 \cdot 5$ | -9.20 | $63 \cdot 1$ | -8.72 | $62 \cdot 6$ | -7.11 | $62 \cdot 6$ | -5.27 | $63 \cdot 5$ | -3.61 | $65 \cdot 3$ |
| 8 | $-5 \cdot 60$ | 46.9 | $-7.10$ | $47 \cdot 4$ | -8.30 | $47 \cdot 2$ | -9.15 | $45 \cdot 7$ | -8.29 | $44 \cdot 5$ | -5.88 | $44 \cdot 4$ | -3.53 | 46.0 | $-1.77$ | $48 \cdot 6$ |
| 9 | -5.11 | 54.2 | -5.55 | 54.5 | -5.88 | $54 \cdot 4$ | -5.95 | $54 \cdot 0$ | $-5.37$ | $53 \cdot 8$ | -4.07 | $54 \cdot 2$ | -2.74 | 55.4 | -1.58 | $57 \cdot 2$ |
| 10 | -4.08 | 48.8 | -4.83 | 48.9 | -5.34 | $48 \cdot 6$ | -5.45 | $47 \cdot 8$ | -4.74 | $47 \cdot 3$ | -3.23 | $47 \cdot 5$ | -1.74 | $48 \cdot 5$ | -0.44 | $50 \cdot 2$ |
| 11 | -4.86 | $55 \cdot 7$ | -5.18 | $56 \cdot 1$ | $-5.43$ | $56 \cdot 2$ | -5.44 | 56.0 | -4.90 | 56.0 | -3.69 | 56.6 | $-2.45$ | 58.0 | $-1.36$ | $60 \cdot 0$ |
| 12 | -5.09 | $60 \cdot 4$ | -5.54 | $60 \cdot 5$ | -5.85 | $60 \cdot 4$ | -5.86 | 59.9 | -5.24 | 59.7 | -3.91 | $60 \cdot 2$ | -2.59 | $61 \cdot 6$ | $-1.47$ | $63 \cdot 7$ |
| 13 | $-4 \cdot 44$ | $49 \cdot 0$ | -5.64 | $48 \cdot 8$ | $-6.43$ | $48 \cdot 0$ | -6.53 | $46 \cdot 3$ | -5.39 | $45 \cdot 2$ | -3.19 | $45 \cdot 1$ | $-1.17$ | $46 \cdot 1$ | $0 \cdot 49$ | $47 \cdot 9$ |
| 14 | -5.39 | 60.0 | -6.19 | $60 \cdot 0$ | -6.77 | 59.6 | -6.93 | $58 \cdot 4$ | -6.09 | 57.6 | -4.25 | 57.8 | -2.52 | $59 \cdot 1$ | $-1.09$ | $61 \cdot 1$ |
| 15 | -4.86 | $49 \cdot 0$ | -6.61 | $48 \cdot 4$ | $-7.80$ | $47 \cdot 2$ | -7.97 | $44 \cdot 2$ | -6.24 | $42 \cdot 4$ | -3.15 | $42 \cdot 1$ | $-0.56$ | $43 \cdot 3$ | 1.38 | 45.4 |
| 16 | -5.64 | $55 \cdot 4$ | -6.82 | $55 \cdot 2$ | -7.69 | 54.5 | -7.98 | $52 \cdot 6$ | -6.81 | $51 \cdot 4$ | -4.34 | 51.2 | -2.14 | $52 \cdot 5$ | -0.41 | $54 \cdot 6$ |
| 17 | -5.80 | 59.5 | -7.05 | $59 \cdot 2$ | -7.98 | 58.5 | -8.41 | $56 \cdot 4$ | -7.29 | $55 \cdot 0$ | -4.82 | $54 \cdot 7$ | -2.60 | 55.9 | -0.87 | $58 \cdot 0$ |
| 18 | -3.38 | 55.9 | -3.99 | $55 \cdot 8$ | -4.43 | $55 \cdot 5$ | -4.65 | 54.6 | -4.25 | 53.9 | -3.29 | $53 \cdot 4$ | -2.25 | 53.4 | -1.25 | 53.7 |
| 19 | $-7.50$ | $55 \cdot 2$ | -8.20 | $55 \cdot 5$ | -8.72 | 55.3 | -8.34 | 54.9 | -6.69 | 55.7 | -4.28 | $59 \cdot 6$ | -2.90 | $65 \cdot 6$ | -2.35 | 72.7 |
| 20 | $-6 \cdot 10$ | $55 \cdot 5$ | -6.88 | $55 \cdot 8$ | $-7.50$ | $55 \cdot 6$ | $-7.86$ | 54.6 | -7.23 | 53.9 | -5.54 | 53.8 | -3.75 | 54.7 | -2.14 | 56.5 |
| 21 | -3.47 | $45 \cdot 5$ | -3.97 | $46 \cdot 3$ | -4.37 | $46 \cdot 6$ | -4.48 | $46 \cdot 7$ | -3.84 | 46.8 | -2.37 | $48 \cdot 0$ | -0.92 | 50.0 | 0.21 | 52.9 |
| 22 | -5.33 | $56 \cdot 4$ | -5.57 | $56 \cdot 8$ | -5.77 | $57 \cdot 0$ | -5.75 | $57 \cdot 0$ | -5.18 | 57.0 | -3.87 | 57.8 | -2.53 | 59.4 | -1.39 | 61.6 |
| 23 | -6.19 | $68 \cdot 5$ | $-7.20$ | $68 \cdot 3$ | -7.99 | $67 \cdot 7$ | -8.49 | $66 \cdot 0$ | -7.76 | $64 \cdot 7$ | -5.82 | $64 \cdot 3$ | -3.93 | $65 \cdot 2$ | -2.35 | 66.9 |
| 24 | -3.91 | 54.9 | -4.10 | $55 \cdot 2$ | -4.26 | $55 \cdot 2$ | -4.21 | $55 \cdot 1$ | -3.77 | 55.0 | -2.79 | $55 \cdot 3$ | -1.74 | $56 \cdot 1$ | -0.76 | $57 \cdot 3$ |
| 25 | -6.06 | $58 \cdot 4$ | -6.81 | $58 \cdot 6$ | $-7.40$ | $58 \cdot 4$ | -7.73 | $57 \cdot 6$ | $-7.09$ | 56.9 | -5.40 | 56.9 | -3.67 | 58.0 | -2.18 | 59.8 |
| 26 | -5.16 | $49 \cdot 7$ | -5.88 | $49 \cdot 8$ | -6.37 | $49 \cdot 6$ | -6.38 | $48 \cdot 7$ | -5.53 | $48 \cdot 3$ | -3.83 | 48.8 | -2.26 | $50 \cdot 3$ | -1.01 | 52.6 |
| 27 | -5.26 | $55 \cdot 7$ | $-6.01$ | $55 \cdot 8$ | $-6.55$ | $55 \cdot 4$ | -6.67 | $54 \cdot 4$ | $-5.84$ | 53.8 | -4.04 | 54.0 | -2.31 | $55 \cdot 3$ | $-0.88$ | 57.3 |
| 28 | -5.19 | $55 \cdot 6$ | -5.90 | 55.7 | -6.40 | $55 \cdot 4$ | $-6.47$ | $54 \cdot 5$ | -5.61 | 53.9 | $-3.80$ | 54.2 | -2.08 | $55 \cdot 5$ | -0.67 | 57.6 |
| 29 | -5.20 | $55 \cdot 7$ | -5.91 | $55 \cdot 8$ | -6.42 | $55 \cdot 5$ | -6.52 | 54.6 | -5.70 | $54 \cdot 0$ | -3.94 | $54 \cdot 3$ | -2.24 | 55.6 | -0.83 | 57-5 |
| 30 | $-5 \cdot 17$ | $56 \cdot 1$ | -5.97 | $56 \cdot 1$ | -6.50 | 55.7 | -6.52 | 54.7 | -5.56 | 54.1 | -3.61 | 54.6 | -1.81 | 56.2 | $-0.36$ | 58.6 |
| 31 | $-5.41$ | $57 \cdot 2$ | -6.30 | $57 \cdot 2$ | $-6.96$ | 56.8 | -7.21 | $55 \cdot 5$ | -6.36 | $54 \cdot 7$ | -4.42 | $54 \cdot 7$ | -2.55 | 55.9 | $-1.00$ | 57.8 |
| 32 | -5.22 | $56 \cdot 1$ | -6.00 | $56 \cdot 2$ | -6.54 | 55.8 | -6.63 | $54 \cdot 8$ | -5.72 | 54-1 | $-3.80$ | $54 \cdot 3$ | -1.99 | $55 \cdot 7$ | -0.51 | 57.8 |
| 33 | -5.21 | $55 \cdot 7$ | $-5.92$ | 55.8 | -6.43 | 55.6 | $-6.53$ | 54.6 | -5.71 | $54 \cdot 0$ | -3.93 | 54.3 | $-2.22$ | 55.6 | $-0.79$ | 57.6 |
| 34 | $-6 \cdot 13$ | 59.0 | -6.39 | 59.5 | -6.63 | 59.6 | -6.64 | 59.6 | -6.05 | 59.5 | -4.65 | $60 \cdot 2$ | $-3.21$ | 61.8 | -1.96 | 64.0 |

(In each column, the first number is the damping coefficient, the second the circular frequency.)
(The key to the model numbers is given in Appendix 4.)

Table 4. Steady state steering torques for $Q=10^{\circ}, l b / f t$

| Model number | Speed, ft/s |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 10 | 20 | 30 | 50 | 70 | 100 | 130 | 160 |
| 1 | -9.63 | $-1.59$ | -0.28 | 0.37 | $0 \cdot 55$ | 0.64 | 0.68 | 0.70 |
| 6 | -9.02 | $-1.65$ | $-0.58$ | $-0.05$ | 0.09 | $0 \cdot 16$ | $0 \cdot 19$ | $0 \cdot 20$ |
| 7 | $-13.9$ | -2.62 | $-0.88$ | -0.03 | $0 \cdot 20$ | 0.32 | $0 \cdot 37$ | 0.39 |
| 8 | -8.28 | -1.38 | $-0.23$ | 0.34 | $0 \cdot 50$ | 0.58 | $0 \cdot 62$ | 0.63 |
| 9 | -9.39 | -1.39 | -0.09 | 0.56 | 0.73 | 0.83 | 0.86 | 0.88 |
| 10 | -3.93 | -0.48 | $0 \cdot 11$ | $0 \cdot 40$ | 0.49 | 0.53 | 0.55 | 0.55 |
| 11 | -6.07 | -1.06 | -0.24 | $0 \cdot 17$ | $0 \cdot 28$ | 0.34 | $0 \cdot 36$ | $0 \cdot 37$ |
| 12 | -7.84 | -1.53 | -0.54 | -0.05 | $0 \cdot 08$ | 0.15 | $0 \cdot 18$ | $0 \cdot 19$ |
| 13 | -6.00 | -0.69 | 0.22 | $0 \cdot 67$ | 0.80 | $0 \cdot 86$ | 0.89 | 0.90 |
| 14 | $-13 \cdot 0$ | -2.37 | -0.72 | $0 \cdot 10$ | 0.32 | $0 \cdot 44$ | $0 \cdot 48$ | 0.51 |
| 15 | $-8.34$ | -0.96 | 0.29 | $0 \cdot 92$ | $1 \cdot 10$ | $1 \cdot 19$ | 1.22 | 1.24 |
| 16 | $-13 \cdot 6$ | -2.17 | -0.33 | $0 \cdot 59$ | $0 \cdot 84$ | 0.97 | 1.02 | 1.05 |
| 17 | $-18.7$ | -3.27 | -0.90 | $0 \cdot 27$ | 0.59 | 0.75 | 0.82 | 0.85 |
| 18 | $-10 \cdot 3$ | -2.16 | $-0.82$ | $-0.16$ | 0.02 | $0 \cdot 12$ | $0 \cdot 15$ | $0 \cdot 17$ |
| 19 | $-8.27$ | -0.49 | 0.78 | 1.41 | 1.59 | 1.68 | 1.71 | 1.73 |
| 20 | -9.79 | -1.92 | -0.63 | 0.01 | $0 \cdot 19$ | 0.28 | 0.32 | 0.33 |
| 24 | $-10.6$ | $-1.76$ | -0.25 | 0.51 | 0.71 | 0.82 | 0.87 | 0.89 |
| 25 | $-12 \cdot 1$ | $-2.03$ | -0.44 | 0.35 | 0.56 | 0.67 | 0.72 | 0.74 |

(The key to the model numbers is given in Appendix 4.)


Fig. 7. Stability and natural frequencies of standard machine as a function of forward speed with tyre sideslip inhibited
only, of the weave mode, similar to those of the full model. With the no-sideslip model, however, the wobble mode is completely missing and no possibility for explanation of the 'speedman's wobble' phenomenon is afforded.

The author is not aware of any information specifically concerning relaxation lengths for motorcycle tyres, and the figure of 0.8 ft which has been taken for the standard machine is based mainly on measurements by Labarre and Mills (14) on a $2 \frac{1}{4}$ in section $12 \frac{1}{2}$ in diameter tyre. If this figure is of the correct order of magnitude, which is very likely, it is apparent that a proper representation of the dynamic characteristics of the motorcycle depends on the inclusion of tyre sideslip and of the tyre relaxation property.

The parameter effects recorded in Tables 1, 2 and 3 show that the capsize mode is comparatively little altered, but the weave and wobble modes can be influenced considerably by parameter changes. The last is most sensitive to the steer damping coefficient, $K$, increasing which stabilizes the wobble at the expense of the weave mode, although changes to the latter with varying $K$ are not great. By increasing the steering damping in fact, adequate damping of the wobble mode at any speed (up to the 160 $\mathrm{ft} / \mathrm{s}$ maximum employed in this study) can be obtained, so that the potential problem at high speed is inadequate damping of the weave mode. The relaxation length is also an important parameter as already indicated, and increasing it destabilizes both the weave and wobble modes appreciably.

Lowering the mass centre of the rear frame has virtually no effect on the wobble mode, but increases the damping of the weave mode at low and high speeds while decreasing it at medium speeds. Since the damping of this mode is normally more than adequate at medium speeds, these changes will be advantageous in practice. Further advantage is obtained from the stabilization of the capsize mode throughout the speed range. Moving the rear frame mass
centre forwards necessitates an increase in steer damping to maintain the stability of the wobble mode and, if this increase is provided, substantial improvements to the weave mode in the form of increased damping, particularly at high speeds, result. Also, slightly increased damping of the capsize mode is obtained.

If the front frame mass centre is moved rearward, more steer damping is required to stabilize the wobble mode and, with this provided, increased damping of the weave mode at high speed is obtained. Moving the front frame mass centre up or down by practicable amounts causes changes which can alternatively be achieved by respectively increasing or decreasing the steer damping slightly.

Changes to the mechanical trail, $t$, and the steering head angle, $\epsilon$, show that if the steering head is steepened, the weave mode damping at high speed is reduced while at low speed it is increased. With normal and greater than normal trail, the instability of the capsize mode at medium and high speeds is reduced in severity, and from the viewpoint of straight line stability, the steep steering head appears advantageous for low speed machines (i.e. those with top speeds less than about $100 \mathrm{ft} / \mathrm{s}$ ). As the top speed increases, the steering head angle must be increased to achieve adequate damping of the weave mode, the steering damper being tailored to damp the wobble mode sufficiently. However, with a shallow steering head, high trail must be employed or the instability of the capsize mode at medium and high speeds will be too severe. With the normal steering head angle, too little trail causes an instability of the capsize mode somewhat more severe than normal and a slight lack of damping of the weave mode at high speed. Employing more trail than normal has very little effect.

If the gyroscopic effects of the front wheel are reduced, less steering damping is necessary to damp the wobble mode at high speed adequately. With this reduced steer damping, stabilization of the weave mode occurs higher
up the speed range, but the capsize mode instability becomes less severe. Also, the high speed weave mode damping is impaired. Converse changes result from increasing the polar moment of inertia of the front wheel.

Increasing the rear wheel inertia increases the weave mode damping at high speed and maintains the capsize mode stable up to a higher than normal speed with a subsequent decrease in the divergence rate.

With hub centre steering arranged to have the steering axis intersecting the front wheel hub so that the effective steering head angle and the mechanical trail are interdependent, small steering head angles, with the consequent small trail, lead to inadequate damping of the oscillatory modes at high speed. With a normal head angle, this damping is greater than in the case of the standard machine. The capsize mode is somewhat stabilized, and large head angles give good high speed damping, a normal capsize mode, but poor low speed damping of the weave mode. The addition of a passenger assumed rigidly connected to the rear frame modifies its mass and inertia characteristics so that the weave mode damping is decreased above about $120 \mathrm{ft} / \mathrm{s}$ and the divergence rate of the capsize mode is increased somewhat. Lengthening the wheelbase by moving the rear wheel backwards increases the weave mode damping at high speed at slight cost to its instability at low speed.

Some of the motorcycle parameters, like masses and the positions of the mass centres, require only trivial experiments for their determination. Others, notably the tyre coefficients, the relaxation lengths, and the front and rear frame inertia properties, are more difficult to evaluate, and for the purposes of this investigation have been estimated rather than measured. To find whether or not fairly small errors in the latter group (except the relaxation lengths which have been discussed already) would have much influence on the results, 20 per cent reductions in the tyre coefficients and inertia values have been made in turn. Also, the orientation of the rear frame principal axes has been altered slightly. The results are not much affected by any of these changes except that reducing the yaw inertia of the rear frame, $I_{r z}$, brings a noticeable improvement in the damping of the oscillatory modes at high speed. These results imply that it is not necessary
to measure the above parameters with extreme accuracy in order to obtain a reasonable representation of a motorcycle's straight line stability characteristics.

The steady state steering torques shown in Table 4 indicate that all the machines analysed have the same qualitative behaviour in this respect. At low speed, the torque required is in the sense opposite to the turn being negotiated and is comparatively large. Its magnitude falls off rapidly as the speed increases, it changes sign usually near $40 \mathrm{ft} / \mathrm{s}$, and increases with increasing speed thereafter. The steering is made 'heavier' at low speed by increasing the front wheel load, the steering head angle, $\epsilon$, and the mechanical trail. At high speed thersteering is made 'heavier' by increasing the polar moment of inertia of the front wheel, and by employing a large steering head angle with a small mechanical trail. The high speed steering is made 'lighter' by lowering the rear frame mass centre and moving it forwards, and by increasing the-rear wheel inertia.

The form of the steady state response to steering torque, particularly in so far as it changes sign as the speed. is, increased, together with the stability characteristicssuggest that the important rider activity is usually concerned with stabilizing the machine about some steady state condition rather than with the condition itself. The steady state steering torques, however, indicate roughly how large the control torques must be and, in general, the tendency will be for large torques to be necessary at low speeds, very small ones at medium speeds, and moderate but slowly rising torques to be necessary as the speed increases thereafter. There appear to be two practical requirements, that the low speed steering should not be too heavy, in the interests of comfort, and that the friction torque in the steering system should be considerably smaller than the moderate torques required at high speed, in the interests of good control.

The fixed control stability characteristics shown in Fig. 8 indicate that the motorcycle with rigidly attached rider and with the steering system fixed has a divergent instability of decreasing severity as the speed increases, and a possible low frequency oscillatory instability at high speed. When the free control motorcycle is oscillatorily unstable, the rider will not have choice of using torque


Fig. 8. Fixed control stability and natural frequency of standard machine as a function of forward speed
or displacement control, and must use torque control to stabilize the rider-machine system. Otherwise (i.e. when the free control motorcycle is either stable or divergently unstable) the rider will have choice, but a comparison of the fixed control characteristics (Fig. 6) with the free control characteristics (Fig. 5) shows the advantage to be always with the latter. It is therefore apparent that the rider will not use displacement control significantly, and that the fixed control characteristics have little practical importance.

The results obtained are consistent with the facts that motorcycles can be controlled at all and that, with normal skill, they can be controlled with 'hands off' at medium and high speeds. They also explain the occurrence of 'speedman's wobble', the improvements which result from moving the rear frame mass centre downwards and forwards, the steeper steering heads which are employed on low speed machines as compared with high speed ones as well as the increased requirement for a steering damper when the front frame mass centre is comparatively rearward, as brought about by offsetting the front wheel from the forks rather than offsetting the forks from the steering axis.

## DESIGN IMPLICATIONS

Within the scope of this work it appears that straight line stability problems will have one of three origins. These are (1) excessive low speed instability of the weave mode, (2) excessive instability of the capsize mode at medium speeds, and (3) instability or lack of damping of the gscillatory modes at high speed. Just what degree of mstability in (1) and (2) is excessive, and how much damping is necessary in (3) are not yet known. However, oscillatory instabilities of the machine with frequency in excess of about 2 Hz are certainly not tolerable, since the human being does not respond sufficiently quickly to compensate for them.

Some of the design changes which can be made bring both advantages and disadvantages. Notably, increasing the steering damping increases the damping of the wobble mode, and decreases that of the weave mode at all but the lowest speeds. Steepening the steering head improves the low and medium speed behaviour at the expense of that at high speed; increasing the front wheel inertia worsens (2) and (3) above but improves (1). Moving the rear wheel rearwards to increase the wheelbase reduces the weave mode damping at low speed but increases it at high speed.

Other design changes bring advantage with no disadvantage (provided the steering damping is suitably adjusted). Among these are lowering the rear frame mass centre, moving forward the rear frame mass centre, moving rearward the front frame mass centre, and increasing the rear wheel inertia. The conventional engine flywheel effectively contributes to the rear wheel inertia and so makes a positive contribution to the straight running characteristics of the motorcycle.

Frequently, production motorcycles are fitted with adjustable friction steering dampers. The setting required
for such a device is such that at the top speed of the machine, and with the largest steering displacement caused by such things as running over bumps, the amplitude of the wobble mode vibration subsequently reduces rather than builds up. With such a setting, the deleterious effect of the damper on the low speed characteristics will be greater than the corresponding ones from a correctly adjusted viscous damper. Also, control of the machine will be worsened by including friction in the steering system on account of the more complex rider applied steering torques which will then be necessary. The consequences of wrongly adjusting the damper can be serious, and it is recommended that viscous damping be provided, and that the manufacturer take responsibility for setting up adequate steering damping rather than leaving it to the rider. A linear damper whose coefficient, $K$, increases with forward speed would be better than a fixed coefficient damper, but it seems unlikely that such a device will be commerciably viable.

## CONCLUSIONS

The main conclusions from this work are that the fixed control characteristics of the motorcycle are unimportant, and the steady state response to steering torque is probably of secondary importance. A proper representation of the free control characteristics requires the use of at least an eighth order model in which the tyre relaxation property is included.

The conventional motorcycle has a small stable speed range below which its instability is a low frequency oscillatory one and above which it is a slow divergence. There is also the possibility of two oscillatory instabilities at high speed, one having a natural frequency of about 3 Hz , the other about 10 Hz . The higher frequency instability is stabilized at the expense of the other by increasing the steering damping.

The stability characteristics can be significantly controlled by practicable design changes and the model developed can be used to study individual designs to assist in their optimization in the pre-prototype and prototype stages.

## FURTHER WORK

To obtain accurate detailed results useful in the development of particular machines, more information than is currently available on motorcycle tyre characteristics, moments of inertia, and aerodynamic characteristics is needed. The last information is necessary for the assessment of the correct wheel loads and tractive effort at the driving wheel as functions of forward speed.

Detailed experimental confirmation of the theory, application of the theory to other machines, e.g. scooters, and extension of the theory to include the cornering case are also needed.

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## APPENDIX 1

DERIVATION OF THE EQUATIONS OF MOTION
Kinetic energy

$$
T=T_{f}+T_{r}+T_{w}
$$

with

$$
\begin{aligned}
& T_{f}=\frac{1}{2} M_{f} \zeta^{2}+\frac{1}{2} I_{f x} p_{f}^{2}+\frac{1}{2} I_{f y} q_{f}^{2}+\frac{1}{2} I_{f z} r_{f}^{2} \\
& T_{r}=\frac{1}{2} M_{r} \eta^{2}+\frac{1}{2} I_{r x} p_{r}^{2}+\frac{1}{2} I_{r y} q_{r}^{2}+\frac{1}{2} I_{r z} r_{r}^{2}-C_{r x z} p_{r} r_{r}
\end{aligned}
$$

and $T_{\omega}=$ extra terms over and above those included in $T_{f}$ and $T_{r}$ to account for the rotations of the road wheels and the engine flywheel.
$G_{r}$ has velocity components $\left\{\begin{array}{l}\dot{x}_{1}-h \sin \phi \dot{\psi} \\ \dot{y}_{1}+h \cos \phi \dot{\phi} \\ h \sin \phi \dot{\phi}\end{array}\right\} \begin{aligned} & \text { along } O X_{1} \\ & \text { along } O Y_{1} \\ & \text { along } O Z_{1}\end{aligned}$
therefore

$$
\eta^{2}=\left(x_{1}-h \sin \phi \dot{\psi}\right)^{2}+\left(y_{1}+h \cos \phi \dot{\phi}\right)^{2}+(h \sin \phi \dot{\phi})^{2}
$$

also

$$
p_{r}=\dot{\phi}, \quad q_{r}=\sin \phi \dot{\psi}, \quad r_{r}=\cos \phi \dot{\psi}
$$

therefore $\quad T_{r}=\frac{1}{2} M_{r}\left(\dot{x}_{1}-h \sin \phi \dot{\psi}\right)^{2}+(\dot{y}+h \cos \phi \dot{\phi})^{2}$

$$
\begin{align*}
& +(h \sin \phi \dot{\phi})^{2}+\frac{1}{2} I_{r x} \dot{\phi}^{2}+\frac{1}{2} I_{r y}(\sin \phi \dot{\psi})^{2} \\
& +\frac{1}{2} I_{r z}(\cos \phi \dot{\psi})^{2}-C_{r x z} \cos \phi \dot{\phi} \dot{\psi} \tag{2}
\end{align*}
$$

Similarly

$$
\begin{align*}
& T_{f}=\frac{1}{2} M_{f}\left[\left\{\dot{x}_{1}-e \cos \epsilon \sin \delta \dot{\delta}-(a \sin \epsilon \sin \phi\right.\right. \\
& +e \sin \delta \cos \phi+e \sin \epsilon \cos \delta \sin \phi \\
& +f \cos \epsilon \sin \phi) \dot{\psi}\}^{2}+\left\{\dot{y}_{1}+a \sin \epsilon \cos \phi \dot{\phi}\right. \\
& -e \sin \delta \sin \phi \dot{\phi}+e \cos \delta \cos \phi \dot{\delta} \\
& +e \sin \epsilon \cos \delta \cos \phi \dot{\phi}-e \sin \epsilon \sin \delta \sin \phi \dot{\delta} \\
& +f \cos \epsilon \cos \phi \dot{\phi}+(a \cos \epsilon+e \cos \epsilon \cos \delta \\
& -f \sin \epsilon) \dot{\psi}\}^{2}+\{a \sin \epsilon \sin \phi \dot{\phi}+e \sin \delta \cos \phi \dot{\phi} \\
& +e \cos \delta \sin \phi \dot{\delta}+e \sin \epsilon \cos \delta \sin \phi \dot{\phi} \\
& \left.+e \sin \epsilon \sin \delta \cos \phi \dot{\delta}+f \cos \epsilon \sin \phi \dot{\phi}\}^{2}\right] \\
& +\frac{1}{2} I_{f x}\{\cos \in \cos \delta \dot{\phi}+(\sin \delta \sin \phi \\
& -\sin \epsilon \cos \delta \cos \phi) \dot{\psi}\}^{2}+\frac{1}{2} I_{f y}\{-\cos \epsilon \sin \delta \dot{\phi} \\
& +(\sin \epsilon \sin \delta \cos \phi+\cos \delta \sin \phi) \dot{\psi}\}^{2} \\
& +\frac{1}{2} I_{f z}\{\dot{\delta}+\sin \epsilon \dot{\phi}+\cos \epsilon \cos \phi \dot{\psi}\}^{2} \tag{3}
\end{align*}
$$

The translational kinetic energies of the wheels are accounted for in $T_{f}$ and $T_{r}$ but the rotational kinetic energies are not.

For the rear wheel, angular velocity components in $\mathrm{OX}_{2} \mathrm{Y}_{2} Z_{2}$ axes are

$$
\left\{\begin{array}{l}
p_{r} \\
q_{r}+\dot{\theta}_{r} \\
r_{r}
\end{array}\right\}=\left\{\begin{array}{l}
\dot{\phi} \\
\sin \phi \dot{\psi}+\dot{\theta}_{r} \\
\cos \phi \dot{\psi}
\end{array}\right\}
$$

rotational kinetic energy $=\frac{1}{2} i_{r x} \dot{\phi}^{2}+\frac{1}{2} i_{r y}\left(\sin \phi \dot{\psi}+\dot{\theta}_{r}\right)^{2}$

$$
+\frac{1}{2} i_{r z}(\cos \phi \dot{\psi})^{2}
$$

These terms have already been accounted for by including the rear wheel in the rear frame except $\frac{1}{2} i_{r y}\left(2 \sin \phi \dot{\psi}_{r}+\dot{\theta}_{r}{ }^{2}\right)$ and this term therefore contributes to $T_{\omega}$.

Similarly, the engine flywheel and the front wheel contribute $T_{\omega}$ so that

$$
\begin{align*}
& T_{\omega}=i_{r y}\left(\sin \phi \dot{\psi}_{\dot{\theta}}+\frac{1}{2} \dot{\theta}_{r}^{2}\right)+i\left(\lambda \sin \phi \dot{\psi} \dot{\theta}_{r}+\frac{1}{2} \lambda^{2} \dot{\theta}_{r}^{2}\right) \\
& +i_{f y}[\{-\cos \epsilon \sin \delta \dot{\phi}+(\sin \epsilon \sin \delta \cos \phi \\
& \left.+\cos \delta \sin \phi) \dot{\psi}\} \dot{\theta}_{f}+\frac{1}{2} \dot{\theta}_{f}^{2}\right] \tag{4}
\end{align*}
$$

giving $T$ by addition of equations (2), (3) and (4).

## Potential energy

$V=V_{f}+V_{r}$ and includes only the gravitational potential energy of front and rear frames, taken as zero when both mass centres are at ground level. Therefore

$$
\begin{array}{r}
V=M_{f} g(a \sin \epsilon \cos \phi-e \sin \delta \sin \phi+e \sin \epsilon \cos \delta \cos \phi \\
+f \cos \epsilon \cos \phi)+M_{r} g h \cos \phi \tag{5}
\end{array}
$$

## Lateral equation of motion and $\partial T / \bar{c} \psi$

The equations for the translation of the vehicle along $O X_{0}$ and $O Y_{0}$ reduce to

$$
\frac{\mathrm{d}}{\mathrm{~d} t}\left(\frac{c T}{\partial \dot{x}_{0}}\right)=Q_{x 0} \quad \text { and } \quad \frac{\mathrm{d}}{\mathrm{~d} t}\left(\frac{\partial T}{\partial \dot{y}_{0}}\right)=Q_{y 0}
$$

respectively, since

$$
\frac{\partial T}{\partial x_{0}}=\frac{\partial T}{\partial y_{0}}=\frac{\partial V}{\partial x_{0}}=\frac{\partial V}{\partial y_{0}}=0
$$

The inertia and external forces are resolved along $O Y_{1}$ to obtain the lateral equation of motion thus
$-Q_{x 0} \sin \psi+Q_{y 0} \cos \psi=Q_{y 1}=\frac{\mathrm{d}}{\mathrm{d} t}\left(\frac{\partial T}{\partial \dot{y}_{1}}\right)+\frac{\partial T}{\partial \dot{x}_{1}} \dot{\psi}$
also

$$
\begin{equation*}
\frac{\partial T}{\partial \psi}=\frac{c T}{\partial \dot{x}_{1}} \frac{\partial \dot{x}_{1}}{\partial \psi}+\frac{\partial T}{\partial \dot{y}_{1}} \frac{\partial \dot{y}_{1}}{\partial \psi}=\dot{y}_{1} \frac{\partial T}{\partial \dot{x}_{1}}+\dot{x}_{1} \frac{c T}{\partial \dot{y}_{1}} \tag{7}
\end{equation*}
$$

Through the use of these expressions (6) and (7), the necessity for replacing $\dot{x}_{1}$ and $\dot{y}_{1}$ by $\dot{x}_{0}$ and $\dot{y}_{0}$ in the kinetic energy expression is avoided.

## Elimination of $\dot{\theta}_{f}$ and $\dot{\theta}_{r}$

For no longitudinal tyre slip

$$
\begin{equation*}
\dot{\theta}_{r}=-\frac{\dot{x}_{1}}{R_{r}} . \tag{8}
\end{equation*}
$$

The lowest point on the circumference of the front wheel, i.e. the tyre-road contact point has

$$
\begin{equation*}
\theta_{f}=\tan ^{-1}\left(\frac{\delta \tan \phi-\sin \epsilon}{\cos \epsilon}\right) \simeq-\epsilon \tag{9}
\end{equation*}
$$

ignoring the second order term $\delta \tan \phi$.
Equating the velocity component along $O X_{1}$ of a general point on the front wheel circumference, with the above condition $\theta_{f}=-\epsilon$ imposed, to zero, gives

$$
\begin{equation*}
\dot{\theta}_{f}=-\frac{1}{R_{f}}\left(\dot{x}_{1}+t \delta \cos \phi \dot{\psi}\right) \tag{10}
\end{equation*}
$$



Fig. 9. Plan view of motorcycle showing road to tyre forces in the ground plane

## Generalized forces

By reference to Fig. 9

$$
\begin{equation*}
Q_{y 1}=X_{f} \sin \gamma+Y_{f} \cos \gamma+Y_{r} \simeq Y_{f}+Y_{r} \tag{11}
\end{equation*}
$$

and using equation (9)
$Q_{\psi} \simeq l Y_{f}-b Y_{r}$.
$Q_{\phi} \simeq-t \delta\left(\cos \phi Z_{f}-\sin \phi Y_{f}\right)$.
$Q_{\delta} \simeq-K \dot{\delta}+t\left[\left\{\left(X_{f}-Y_{f} \gamma\right) \cos \epsilon+\left(Y_{f} \sin \phi\right.\right.\right.$

$$
\left.\left.\left.-Z_{f} \cos \phi\right) \sin \epsilon\right\} \delta-\left(Y_{f} \cos \phi+Z_{f} \sin \phi\right)\right]+\tau
$$

replacing $\sin \gamma$ by $\gamma$ and putting $\cos \gamma=1$. The front wheel load $Z_{f}$ is taken as constant.

Tyre side forces
The tyre side forces are functions of the respective sideslip and camber angles of the tyres. The front wheel in some generally displaced position is shown in Fig. 10 with $E I$ the unit vector along the wheel axis.
$E I$ has components $\left\{\begin{array}{c}-\delta \cos \epsilon \\ \cos \phi-\sin \epsilon \sin \phi \delta \\ \sin \phi+\sin \epsilon \cos \phi \delta\end{array}\right\}$ along $O Z_{1}$
Therefore

$$
\begin{equation*}
\sin \phi_{f}=\sin \phi+\sin \epsilon \cos \phi \delta \tag{15}
\end{equation*}
$$



Fig. 10. Cambered and steered front wheel. The plane through $E, J$, and $K$ is parallel to the ground plane $O X, Y$, with EK parallel to $O Y_{1}$
and

$$
\begin{equation*}
\sin \gamma=\frac{\delta \cos \epsilon}{\left\{1-(\sin \phi+\sin \epsilon \cos \phi \delta)^{2}\right\}^{1 / 2}} . \tag{16}
\end{equation*}
$$

Forward velocity of front tyre contact point is

$$
\dot{x}_{1}+t \delta \cos \phi \dot{\psi}
$$

using equation (9) and $t \delta \cos \phi \dot{\psi} \ll \dot{x}_{1}$. Lateral velocity is

$$
\dot{y}_{1}+l \dot{\psi}+t(\delta \sin \phi \dot{\phi}-\dot{\delta} \cos \phi)
$$

again using equation (9). Therefore

$$
\left.\alpha_{f} \simeq \tan ^{-1}\left[\frac{1}{\dot{x}_{1}}\left\{\dot{y}_{1}+l \dot{\psi}+t(\delta \sin \phi \dot{\phi}-\dot{\delta} \cos \phi)\right\}\right]-\gamma\right)
$$

and

$$
\begin{equation*}
\alpha_{r}=\tan ^{-1}\left[\frac{1}{\dot{x}_{1}}\left(\dot{y}_{1}-b \dot{\psi}\right)\right] \tag{17}
\end{equation*}
$$

with the rear wheel camber angle simply $\phi$.
When the sideslip and camber angles are small, the steady state tyre side forces are accurately described by linear functions of sideslip and camber angles of the form

$$
\begin{align*}
& Y_{f}^{\prime}=C_{f 1} \alpha_{f}+C_{f 2} \phi_{f}  \tag{18}\\
& Y_{r}^{\prime}=C_{r 1} \alpha_{r}+C_{r 2} \phi \tag{19}
\end{align*}
$$

and the tyre side forces $Y_{f}$ and $Y_{r}$ are related to their steady state values by equations (i0)

$$
\begin{equation*}
\frac{\sigma_{f}}{\dot{x}_{1}} \dot{Y}_{f}+Y_{f}=Y_{f}^{\prime} \quad \text { and } \quad \frac{\sigma_{r}}{\dot{x}_{1}} \dot{Y}_{r}+Y_{r}=Y_{r}^{\prime} \tag{20}
\end{equation*}
$$

when the tyre relaxation property is accounted for. This property is omitted from the analysis by putting $Y_{f}=Y^{\prime}$ and $Y_{\tau}=Y_{\tau}^{\prime}$ instead of equations (20).

## Linear equations of motion

Appropriate differentiations of the expression for $T$ (by addition of equations (2), (3) and (4)) and $V$ (equation (5)), give $\partial T / \partial \phi, \partial T / \partial \delta, \partial T / \partial \dot{x}_{1}, \partial T / \partial \dot{y}_{1}, \mathrm{~d} / \mathrm{d} t\left(\partial T / \partial \dot{y}_{1}\right)$, $\mathrm{d} / \mathrm{d} t(\partial T / \partial \dot{\psi}), \mathrm{d} / \mathrm{d} t(\partial T / \partial \dot{\phi}), \mathrm{d} / \mathrm{d} t(\partial T / \partial \dot{\delta}), \quad \partial V / \partial \phi, \partial V / \partial \delta$, and, from equation (7), $\partial T / \partial \psi$. The generalized forces are given in equations (11), (12), (13) and (14), the tyre side forces in equations (18)-(20), and the sideslip and camber angles in equations (15)-(17). Thus, all the terms required for the lateral equation (6) and for the other three equations in standard form (equation (1)) are available.

With second and higher order terms omitted, the equations are

$$
\begin{aligned}
&\left(M_{f}+M_{r}\right)\left(\ddot{y}_{1}+\dot{x}_{1} \dot{\psi}\right)+M_{f} k \ddot{\psi}+\left(M_{f} j+M_{r} h\right) \ddot{\phi}+M_{f} e \ddot{\delta} \\
&-Y_{f}-Y_{r}=0
\end{aligned}
$$

$$
\begin{aligned}
& M_{f} k \ddot{y}_{1}+\left(M_{f} e k+I_{f z} \cos \epsilon\right) \ddot{\delta}-\frac{i_{f y}}{R_{f}} \sin \epsilon \dot{x}_{1} \dot{\delta} \\
& \quad+\left\{M_{f} j k-C_{r x z}+\left(I_{f z}-I_{f x}\right) \sin \epsilon \cos \epsilon\right\} \ddot{\phi} \\
& -\left(\frac{i_{f y}}{R_{f}}+\frac{i_{r y}+\lambda i}{R_{r}}\right) \dot{x}_{1} \dot{\phi}+\left(M_{f} k^{2}+I_{r z}+I_{f x} \sin ^{2}\right. \\
& \left.\quad+I_{f z} \cos ^{2} \epsilon\right) \ddot{\psi}+M_{f} k \dot{x}_{1} \dot{\psi}-l Y_{f}+b Y_{r}=0
\end{aligned}
$$

## APPENDIX 2

equations of motion with tyre SIDESLIP ELIMINATED
The condition that the tyres do not sideslip implies that $\alpha_{f}=\alpha_{r}=0$. Thus, from equations (16) and (17)

$$
\frac{1}{\dot{x}_{1}}\left(\dot{y}_{1}+l \dot{\psi}-t \dot{\delta}\right)-\delta \cos \epsilon=0
$$

and $\dot{y}_{1}=b \dot{\psi}$, giving

$$
\dot{\psi}=\frac{\dot{x}_{1} \cos \epsilon \delta+t \dot{\delta}}{b+l} \quad \text { and } \quad \dot{y}_{1}=\left(\frac{b}{b+l}\right)\left(\dot{x}_{1} \cos \epsilon \delta+t \dot{\delta}\right)
$$

and hence

$$
\ddot{\psi}=\frac{\dot{x}_{1} \cos \epsilon \ddot{\delta}+t \ddot{\delta}}{b+l} \quad \text { and } \quad \ddot{y}_{1}=\left(\frac{b}{b+l}\right)\left(\dot{x}_{1} \cos \epsilon \dot{\delta}+t \ddot{\delta}\right)
$$

for $\dot{x}_{1}$ constant.
Substituting these expressions in the linear equations of motion and eliminating $Y_{f}$ and $Y_{r}$, we obtain

$$
\left[\left(M_{f} j+M_{r} h\right) b t+M_{f} e j l_{1}+I_{f z} \sin \epsilon l_{1}\right.
$$

$$
\begin{aligned}
& \left.+\left\{M_{f} j k-C_{r x z}+\left(I_{f z}-I_{f x}\right) \sin \epsilon \cos \epsilon\right\} t\right] \delta \\
& +\left[\left(M_{f} j+M_{T} h\right) b \cos \epsilon \dot{x}_{1}+\frac{i_{f y}}{R_{f}} \dot{x}_{1} \cos \epsilon l_{1}\right. \\
& +\left\{M_{f} j k-C_{r x z}+\left(I_{f z}-I_{f x}\right) \sin \epsilon \cos \epsilon\right\} \dot{x}_{1} \cos \epsilon \\
& \left.+\left(M_{f} j+M_{r} h+\frac{i_{f y}}{R_{f}}+\frac{i_{r y}+\lambda i}{R_{r}}\right) \dot{x}_{1} t\right] \dot{\delta}+\left[-M_{f} e l_{1} g\right. \\
& \left.+\left(M_{f} j+M_{r} h+\frac{i_{f y}}{R_{f}}+\frac{i_{r y}+\lambda i}{R_{r}}\right) x_{1}^{2} \cos \epsilon+Z_{f} t l_{1}\right] \delta \\
& +\left(M_{f} j^{2}+M_{r} h^{2}+I_{r x}+I_{f x} \cos ^{2} \epsilon+I_{f z} \sin ^{2} \epsilon\right) l_{1} \ddot{\phi}
\end{aligned}
$$

$$
-\left(M_{f} j+M_{r} h\right) g l_{1} \phi=0
$$

$$
\begin{aligned}
& \left(M_{f} j+M_{r} h\right) \ddot{y}_{1}+\left(M_{f} e j+I_{f z} \sin \epsilon\right) \ddot{\delta}+\frac{i_{f y}}{R_{f}} \cos \epsilon \dot{x}_{1} \dot{\delta} \\
& +\left(t Z_{f}-M_{f} e g\right) \delta+\left(M_{f} j^{2}+M_{r} h^{2}+I_{r x}+I_{f x} \cos ^{2} \epsilon\right. \\
& \left.+I_{f z} \sin ^{2} \epsilon\right) \ddot{\phi}-\left(M_{f} j+M_{r} h\right) g \phi+\left\{M_{f} j k-C_{r x}\right. \\
& \left.+\left(I_{f z}-I_{f x}\right) \sin \epsilon \cos \epsilon\right\} \ddot{\psi}+\left(M_{f} j+M_{r} h+\frac{i_{f y}}{R_{f}}\right. \\
& \left.+\frac{i_{r y}+\lambda i}{R_{r}}\right) \dot{x}_{1} \dot{\psi}=0 \\
& M_{f} e \ddot{y}_{1}+\left(I_{f z}+M_{f} e^{2}\right) \ddot{\delta}+K \dot{\delta}+\left(t Z_{f}-M_{f} e g\right) \sin \epsilon \delta \\
& +\left(M_{f} \epsilon j+I_{f z} \sin \epsilon\right) \ddot{\phi}-\frac{i_{f y}}{R_{f}} \cos \epsilon \dot{x}_{1} \dot{\phi}+\left(t Z_{f}-M_{f} e g\right) \phi \\
& \left.+\left(M_{f} e k+I_{f z} \cos \epsilon\right) \ddot{\psi}+\left(M_{f} e+\frac{i_{f y}}{R_{f}} \sin \epsilon\right)\right) \dot{x}_{1} \dot{\psi}+t Y_{f}=\tau \\
& \frac{\sigma_{f}}{\dot{x}_{1}} \dot{Y}_{f}+Y_{f}=C_{f 1}\left(\delta \cos \epsilon-\frac{\dot{y}_{1}+l \dot{\psi}-t \dot{\delta}}{\dot{x}_{1}}\right)+C_{f 2}(\phi+\delta \sin \epsilon) \\
& \frac{\sigma_{r}}{\dot{x}_{1}} \dot{Y}_{r}+Y_{r}=C_{r 1}\left(\frac{b \dot{\psi}-\dot{y}_{1}}{\dot{x}_{1}}\right)+C_{r 2} \phi
\end{aligned}
$$

and

$$
\begin{aligned}
& {\left[I_{f z} l_{1}^{2}+M_{f} e^{2} l_{1}^{2}+t^{2}\left\{\left(M_{f}+M_{r}\right) b^{2}+2 M_{f} b k+M_{f} k^{2}+I_{r z}\right.\right.} \\
& \left.\left.\quad+I_{f x} \sin ^{2} \epsilon+I_{f z} \cos ^{2} \epsilon\right\}\right] \tilde{\delta}+\left[M_{j} e b l_{1} \dot{x}_{1} \cos \epsilon\right. \\
& \quad+\left(M_{f} e k+I_{f z} \cos \epsilon\right) l_{1} \dot{x}_{1} \cos \epsilon+\left(M_{f} e+\frac{i_{f y}}{R_{f}} \sin \epsilon\right) \dot{x}_{1} l_{1} t \\
& \quad+K l_{1}^{2}+t\left\{\left(M_{f}+M_{r}\right) b^{2} \dot{x}_{1} \cos \epsilon\right. \\
& \quad+2 M_{f} b k \dot{x}_{1} \cos \epsilon+\left(M_{f}+M_{r}\right) b t \dot{x}_{1}-\frac{i_{f y}}{R_{f}} l_{1} \dot{x}_{1} \sin \epsilon \\
& \quad+\left(M_{f} k^{2}+I_{r z}+I_{f x} \sin ^{2} \epsilon+I_{f z} \cos ^{2} \epsilon \dot{x}_{1} \cos \epsilon\right. \\
& \left.\left.\quad+M_{f} k t \dot{x}_{1}\right\}\right] \dot{\delta}+\left[Z_{f} t l_{1}^{2} \sin \epsilon-M_{f} e l_{1}^{2} g \sin \epsilon\right. \\
& \quad+\left(M_{f} e+\frac{i_{f y}}{R_{f}} \sin \epsilon\right) \dot{x}_{1}^{2} l_{1} \cos \epsilon+t\left\{\left(M_{f}+M_{r}\right) \dot{x}_{1}^{2} b \cos \epsilon\right. \\
& \left.\left.\quad+M_{f} k \dot{x}_{1}^{2} \cos \epsilon\right\}\right] \delta+\left[M_{f} e j l_{1}^{2}+I_{f z} l_{1}^{2} \sin \epsilon\right. \\
& \quad+b l_{1} t\left(M_{f j}+M_{r} h\right)+t l_{1}\left\{M_{f} j k-C_{r x z}\right. \\
& \left.\left.\quad+\left(I_{f z}-I_{f x}\right) \sin \epsilon \cos \epsilon\right\}\right] \ddot{\phi}+\left[-\frac{I_{f y}}{R_{f}} l_{1} \cos \epsilon\right. \\
& \left.\quad-t\left(\frac{i_{f y}}{R_{f}}+\frac{i_{r y}+\lambda i}{R_{r}}\right)\right] l_{1} \dot{x}_{1} \dot{\phi}+\left(Z_{f} t-M_{f} e g\right) l_{1}^{2} \phi=0
\end{aligned}
$$

where $l_{1}=b+l$ and is the wheelbase, and no steering torque is applied.

These equations were used to give the results in Fig. 7.

## APPENDIX 3

PARAMETER VALUES FOR THE STANDARD MACHINE AND RIDER

| $M_{f}$ | 2.1 slug. |
| :--- | :--- |
| $M_{r}$ | 14.9 slug. |
| $Z_{f}$ | -226 lb. |
| $I_{r x}$ | 23 slug ft${ }^{2}$. |
| $I_{r z}$ | 15.54 slug $\mathrm{ft}^{2}$. |
| $C_{r x z}$ | 1.28 slug ft |
| $I_{f x}$. | 0.91 slug ft |
| $I_{f z}$. | 0.326 slug ft |
| $i_{f y}^{2}$. |  |
| $i_{r y}+\lambda i$ | 0.53 slug ft |
| $a$ | 0.775 slug ft |
|  | 3.112 ft. |
| $b$ | 1.574 ft. |
| $e$ | 0.08 ft. |
| $f$ | 0.093 ft. |
| $h$ | 2.02 ft. |
| $R_{f}$, | $R_{r}$ |
| $t$ | 1 ft. |
| $\epsilon$ | 0.38 ft. |
| $C_{f 1}$ | $0.4715 \mathrm{rad}=27^{\circ}$. |
| $C_{f 2}$ | $2512 \mathrm{lb} / \mathrm{rad}$. |
| $C_{r 1}$ | $211 \mathrm{lb} / \mathrm{rad}$. |
| $C_{r 2}$ | $3559 \mathrm{lb} / \mathrm{rad}$. |
| $K$ | $298 \mathrm{lb} / \mathrm{rad}$. |
| $\sigma$ | $5 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$. |
| 0.8 ft. |  |

## APPENDIX 4

## KEY TO MODEL NUMBERS

(1) Standard machine (parameter values in Appendix 3).
(2) Reduced steer damping, $K=2 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(3) Increased steer damping, $K=10 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(4) Short relaxation length, $\sigma=0.4 \mathrm{ft}$.
(5) Long relaxation length, $\sigma=1.4 \mathrm{ft}$.
(6) Low rear frame mass centre, $h=1.01 \mathrm{ft}$.
(7) Rear frame mass centre moved 1 ft forwards with $K=8 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(8) Front frame mass centre moved back, $e=-0.12 \mathrm{ft}$, with $k=8 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(9) Front frame mass centre moved down, $f=-0.41 \mathrm{ft}$.
(10) Steep steering head, $\epsilon=19^{\circ}$, with short trail, $t=0.18 \mathrm{ft}$.
(11) Steep steering head, $\epsilon=19^{\circ}$.
(12) Steep steering head, $\epsilon=19^{\circ}$, with long trail, $t=0.58 \mathrm{ft}$.
(13) Short trail, $t=0.18 \mathrm{ft}$.
(14) Long trail, $t=0.58 \mathrm{ft}$.
(15) Shallow steering head, $\epsilon=35^{\circ}$, with short trail, $t=0.18 \mathrm{ft}$.
(16) Shallow steering head, $\epsilon=35^{\circ}$.
(17) Shallow steering head, $\epsilon=35^{\circ}$, with long trail, $t=0.58 \mathrm{ft}$.
(18) Reduced front wheel inertia, $i_{f y}=0.265$ slug $\mathrm{ft}^{2}$, with $K=3 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(19) Increased front wheel inertia, $i_{f y}=1.06$ slug $\mathrm{ft}^{2}$, with $K=7.5 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(20) Increased rear wheel inertia, $i_{r y}=1.55$ slug $\mathrm{ft}^{2}$, with $K=6 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(21) Hub centre steered with $15^{\circ}$ castor angle.
(22) Hub centre steered with $25^{\circ}$ castor angle.
(23) Hub centre steered with $35^{\circ}$ castor angle.
(24) With pillion passenger and $K=4 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(25) Rear wheel moved back 0.5 ft to lengthen wheel base, with $K=6 \mathrm{lbft} /(\mathrm{rad} / \mathrm{s})$.
(26) $C_{f 1}$ reduced by 20 per cent to $2010 \mathrm{lb} / \mathrm{rad}$.
(27) $C_{f 2}$ reduced by 20 per cent to $169 \mathrm{lb} / \mathrm{rad}$.
(28) $C_{r 1}$ reduced by 20 per cent to $2847 \mathrm{lb} / \mathrm{rad}$.
(29) $C_{r 2}$ reduced by 20 per cent to $238 \mathrm{lb} / \mathrm{rad}$.
(30) $I_{x}$ reduced by 20 per cent to $18 \cdot 4$ slug $\mathrm{ft}^{2}$.
(31) $I_{z}$ reduced by 20 per cent to $12 \cdot 43$ slug $\mathrm{ft}^{2}$.
(32) Orientation of principal axes of rear frame altered, $C_{r x z}=0$.
(33) $I_{f x}$ reduced by 20 per cent to 0.73 slug $\mathrm{ft}^{2}$.
(34) $I_{f z}$ reduced by 20 per cent to $0 \cdot 26$ slug $\mathrm{ft}^{2}$.

## APPENDIX 5

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    $\dagger$ References are given in Appendix 5.

