

## TRIUMPH TIGER CUB ENGINE CALCULATIONS

Gasoline (fuel) reacts with oxygen (oxidant) to produce carbon dioxide and water vapor.

Gasoline is a refined product of crude oil and is made up of many types of hydrocarbons.

Gasoline is usually approximated as being made up of only octane, whose chemical formula is  $C_8H_{18}$ .

The balanced chemical reaction for octane burning is  $C_8H_{18} + 12.5 O_2 \rightarrow 8 CO_2 + 9 H_2O$ .

Octane reaction is exothermic. The energy released is 44,400 Joules for every gram of  $C_8H_{18}$  burned.

Air is 21% oxygen and 79% nitrogen.

This means that there are 3.76 nitrogen molecules ( $3.76 = .79/.21$ ) for every oxygen molecule in air.

One mole of oxygen weighs 32 grams ( $2 \times 16$ ). One mole of nitrogen weighs 28 grams ( $2 \times 14$ ).

The calculations below are based on weights.

One mole of  $C_8H_{18}$  weighs 114 grams ( $8 \times 12 + 18 \times 1$ ).

According to the balanced octane equation, to react one mole of  $C_8H_{18}$  we need 12.5 moles of  $O_2$ .

12.5 moles of  $O_2$  weighs 400 grams ( $12.5 \times 32$ ).

Since air is 21%  $O_2$ , there will be 3.76  $N_2$  along for the ride, which means 47 moles ( $3.76 \times 12.5$ ) of  $N_2$ .

47 moles of  $N_2$  weighs 1316 grams ( $47 \times 28$ ).

The combined weight of  $O_2$  and  $N_2$  needed to react one mole of  $C_8H_{18}$  is 1716 grams ( $400 + 1316$ ).

The air to fuel ratio (AFR) by weight is then 15 ( $1716 / 114$ ). REMEMBER THIS NUMBER.

That means, 15 grams of air are needed to react every 1 gram of gasoline.

(The number used for AFR in most industry calculations is 14.7.)

Our engine displacement is 200cc or  $1/5^{\text{th}}$  of a liter. How much does 200cc of air weigh?

One mole of air weighs 28.8 grams ( $(.21 \times 32) + (.79 \times 28)$ ), and occupies 22.4 liters at STP.

Therefore,  $1/5^{\text{th}}$  liter of air, a single gulp in our engine, weighs 0.257 grams ( $0.2 \times 28.8 / 22.4$ ).

This means that the fuel needed to exactly react with this gulp weighs 0.0171 grams ( $0.257 / 15$ ).

So, the maximum energy release per explosion in our 200cc engine is 759 Joules ( $0.0171 \times 44,400$ ).

(Recall that octane has an energy content of 44,400 Joules / gram -- see above)

Less fuel (lean mixture) will give less energy per explosion and result in air in the exhaust.

More fuel (rich mixture) will not completely react and cause unburned hydrocarbons in exhaust.

The top speed of the engine is 6000 RPM (revolutions per minute) or 100 RPS (revolutions per second).

There is one explosion for every two crankshaft revolutions – recall that we have a 4-stroke engine.

Thus, at top engine speed, there are 50 explosions per second.

The power is the energy per time. This results in 37,950 Watts (759 Joules x 50 per second).

Note that a Watt is a Joule / second, and one horsepower (Hp) is 746 Watt.

Thus, the engine Hp at 100% efficiency is 50.9 Hp (37,950 / 746). The manufacturer spec is about 14 Hp.

The engine efficiency is 27% (14 / 50.9). This is typical of most gasoline engines - almost 1/3<sup>rd</sup> efficient.

Where does the 200cc come from?

The cylinder diameter is 6.3 cm. The piston stroke is 6.4 cm.

The piston area is  $\pi r^2$  and  $r = 3.15$  cm. The piston area is 31.2 cm<sup>2</sup>.

The volume is area x length. So the displacement volume is  $31.2 \times 6.4 = 200$  cm<sup>3</sup> or 200cc.

How can we get more energy per explosion?

More displacement – bigger engine

Higher starting pressure in cylinder – supercharge using air compressor on intake

Use pure oxygen instead of air

Use a fuel with more energy per reaction – liquid hydrogen yields about 142,000 Joules / gram.

Use a fuel that includes oxygen in molecule – nitromethane, a racing fuel, is CH<sub>3</sub>NO<sub>2</sub>.

(“Gasoline is for washing parts, Alcohol is for drinking, nitro is for racing.”)

How can we get more power out of the engine?

More energy per explosion

More explosions per time