# INSTRUCTIONS FOR USING THE X-CARVE:

1. Check that the X-CARVE and computer are powered on and plugged to each other.
2. Either use easel: https://www.inventables.com/technologies/easel and use the same instructions as the Carvey to print a shape OR use G-code and follow these instructions: https://www.princeton.edu/ssp/joseph-henry-project/carvey/index.xml.
3. Click print and enter the following machine details:

## Enter your machine details

Select the settings that match your machine.

| | |
|---|---|
| Machine type | X-Carve ▼ |
| Motion Controller | X-Controller ▼ |
| Rail size | 750mm x 750mm ▼ |
| Lead screw | M8 threaded rod (discontinued Sept 2016) ▼ |
| Spindle | DeWalt 611 ▼ |
| Dust shoe | ✔ |

You must use the correct settings for your machine to run correctly.

**Confirm settings**

(You can always change them later.)

4. Follow the onscreen instructions to clamp the material onto the X-Carve board, ensuring that the bit and material thickness is correct.
5. Finally, turn on the vacuum and print the material.