

# Clutch & Transmission

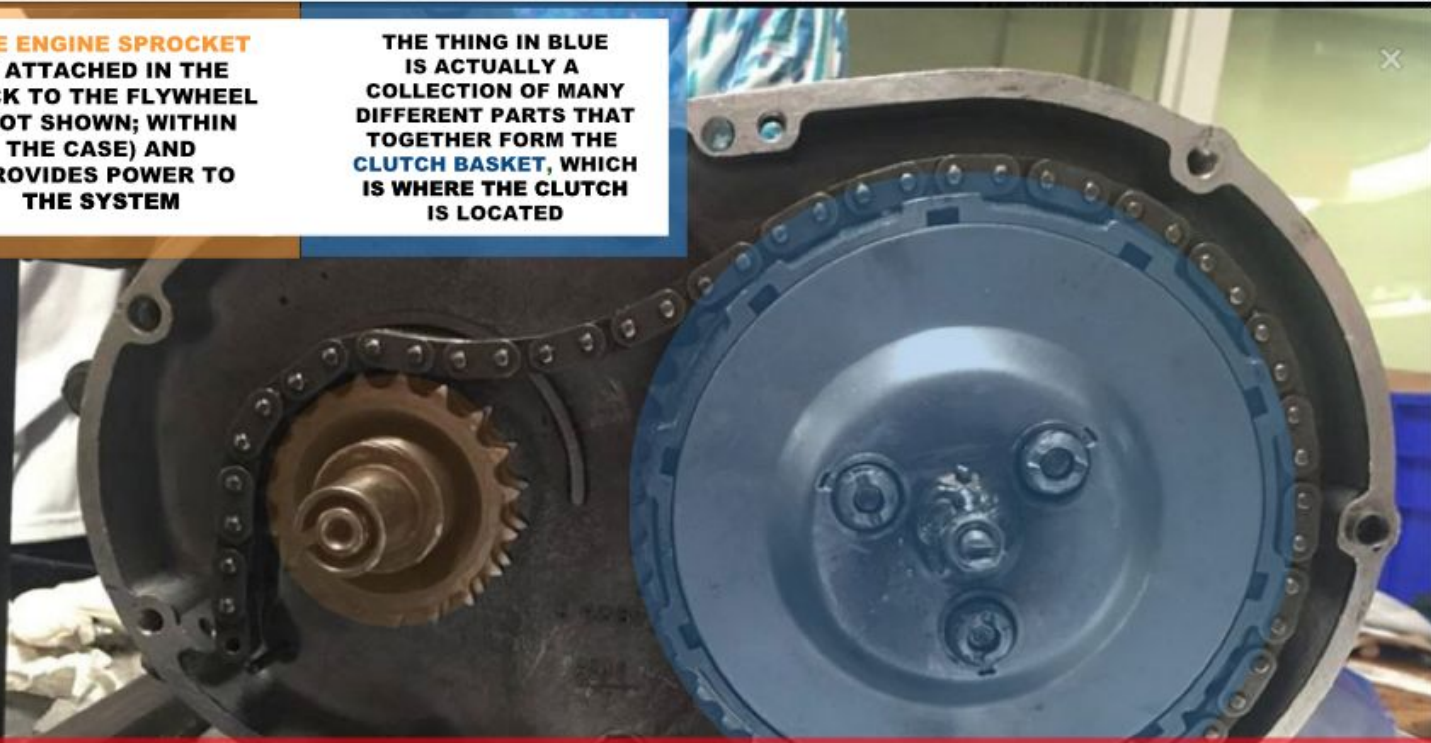
...

Hudson & Ali W.

# Part One: The Clutch

**THE ENGINE SPROCKET  
IS ATTACHED IN THE  
BACK TO THE FLYWHEEL  
(NOT SHOWN; WITHIN  
THE CASE) AND  
PROVIDES POWER TO  
THE SYSTEM**

**THE THING IN BLUE  
IS ACTUALLY A  
COLLECTION OF MANY  
DIFFERENT PARTS THAT  
TOGETHER FORM THE  
CLUTCH BASKET, WHICH  
IS WHERE THE CLUTCH  
IS LOCATED**



**THE PURPOSE OF THE CLUTCH IS TO REGULATE THE RELATIONSHIP BETWEEN THE  
FREEWHEEL, WHICH PROVIDES THE POWER OF THE ENGINE, AND THE  
TRANSMISSION, WHICH SHIFTS THE MOTORCYCLE. WHEN THE CLUTCH  
IS 'ENGAGED,' THE ENGINE FORCES THE TRANSMISSION TO ROTATE.  
WHEN IT IS 'DISENGAGED,' THE TRANSMISSION DOESN'T ROTATE, ALLOWING  
FOR THE RIDER TO SHIFT GEARS**



This is  
the clutch  
(with the  
chain in the  
background)

The **pressure plate** is pressed by **three springs** so that it pushes together the driving plate and the driven plates, located within the **clutch basket**, causing them to rotate together.

The springs naturally push on the plates, and are forced to slacken by a push rod (not shown), which is pushed by a lever controlled by riders pulling on the clutch cable





**These six objects constitute the innards of the clutch basket: three 'driving plate' alternating with three 'driven plates.'**



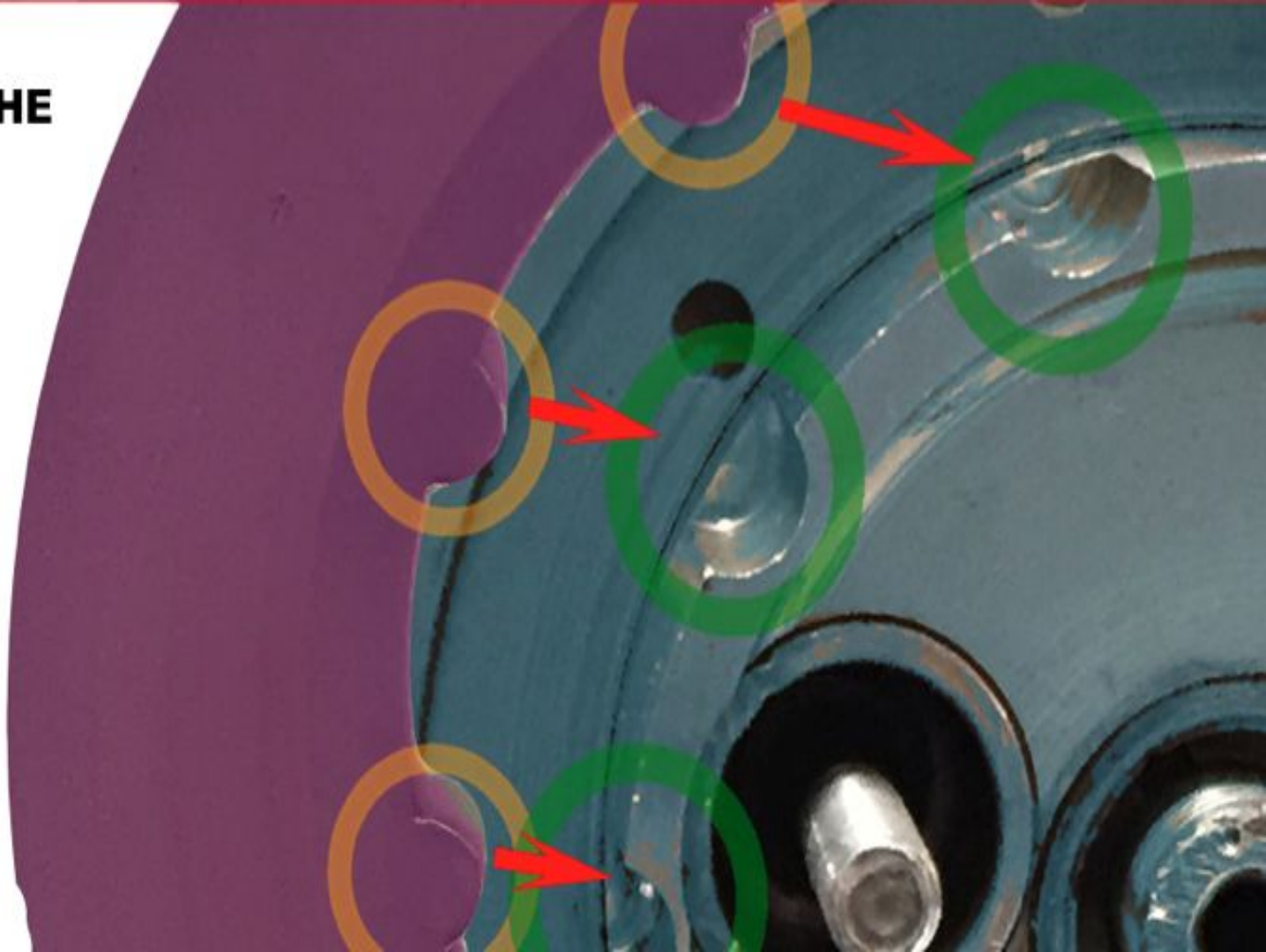
Each driving plate has eight **protruding teeth**.

These teeth fit into the **recessed teeth** of the clutch basket.

This ensures that all three driving plates **ALWAYS** rotate with the clutch basket.



THE **TEETH** ON THE  
INSIDE OF THE  
**DRIVEN PLATE**  
FIT INTO THE  
**RECESSED**  
**TEETH** ON  
**THE SHOCK**  
**ABSORBER**,  
WHICH IN TURN  
ROTATES THE  
TRANSMISSION  
(ON THE OTHER  
SIDE OF THE  
BOTTOM END)





# Shock Absorber

Acts as the base layer for the clutch basket.



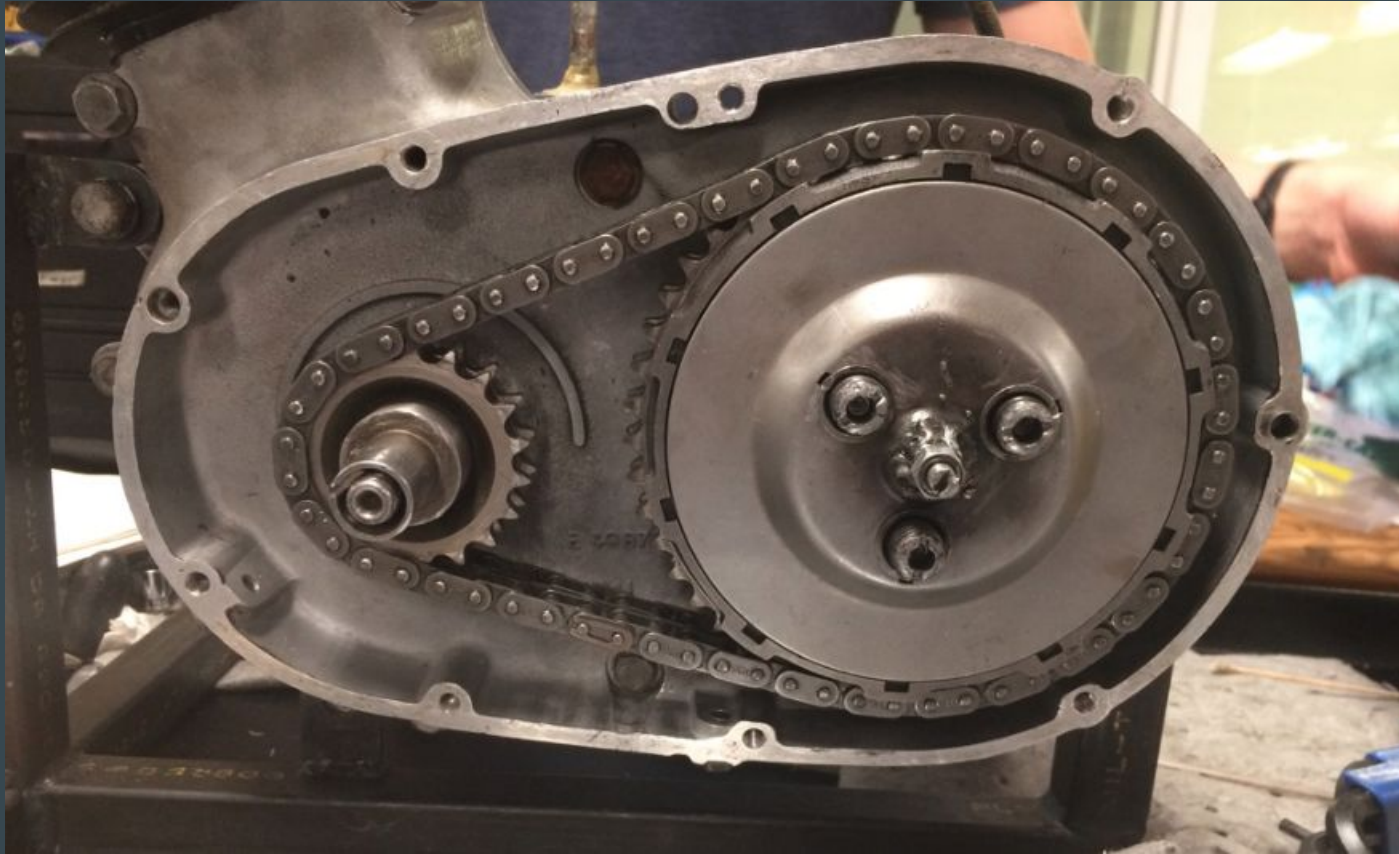
The driving plate (at right) have **four sections made of cork** (one of which is outlined in purple). This means that when the springs on the pressure plate are in their default position of pressing the driving and driven plates together, the friction created by the cork quadrants on the driving plates forces all six plates to rotate in unison.



### **HOWEVER!**

**When the rider pulls the clutch handle, a push rod relaxes the pressure plate and allows the transmission to STOP rotating, EVEN THOUGH the engine is still running**

# Clutch Side of the Bottom End



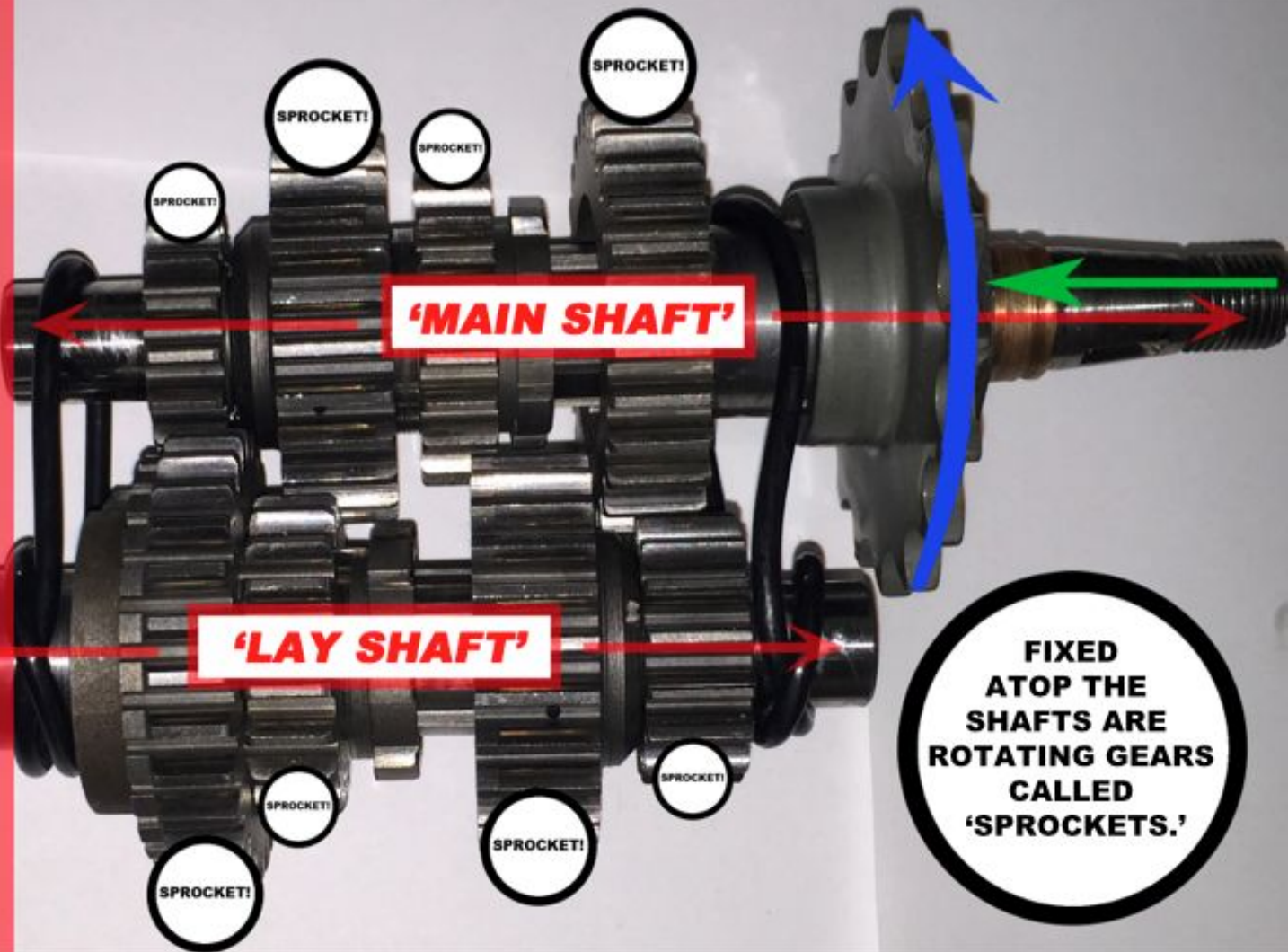
## Part 2: The Transmission



THE JOB OF THE TRANSMISSION IS TO SHIFT THE MOTORCYCLE.

TORQUE ENTERS THE SYSTEM VIA THE **GREEN ARROW**, WHICH IS *INDIRECTLY* POWERED BY THE FLYWHEEL VIA THE CLUTCH BASKET.

TORQUE EXITS THE SYSTEM VIA THE **RED ARROW**, WHICH IN REALITY HAS A CHAIN ATTACHED TO IT THAT LINKS UP WITH AND MOVES THE REAR WHEEL.







**EXPLODED VIEW**

**EVERY  
PIECE WITH  
THE SAME COLOR  
ALWAYS ROTATES  
WITH ALL  
OTHER PIECES OF  
THE SAME  
COLOR.**



**IN OTHER  
WORDS:  
ONE RED THING  
MOVES, ALL  
RED THINGS  
MOVE.**

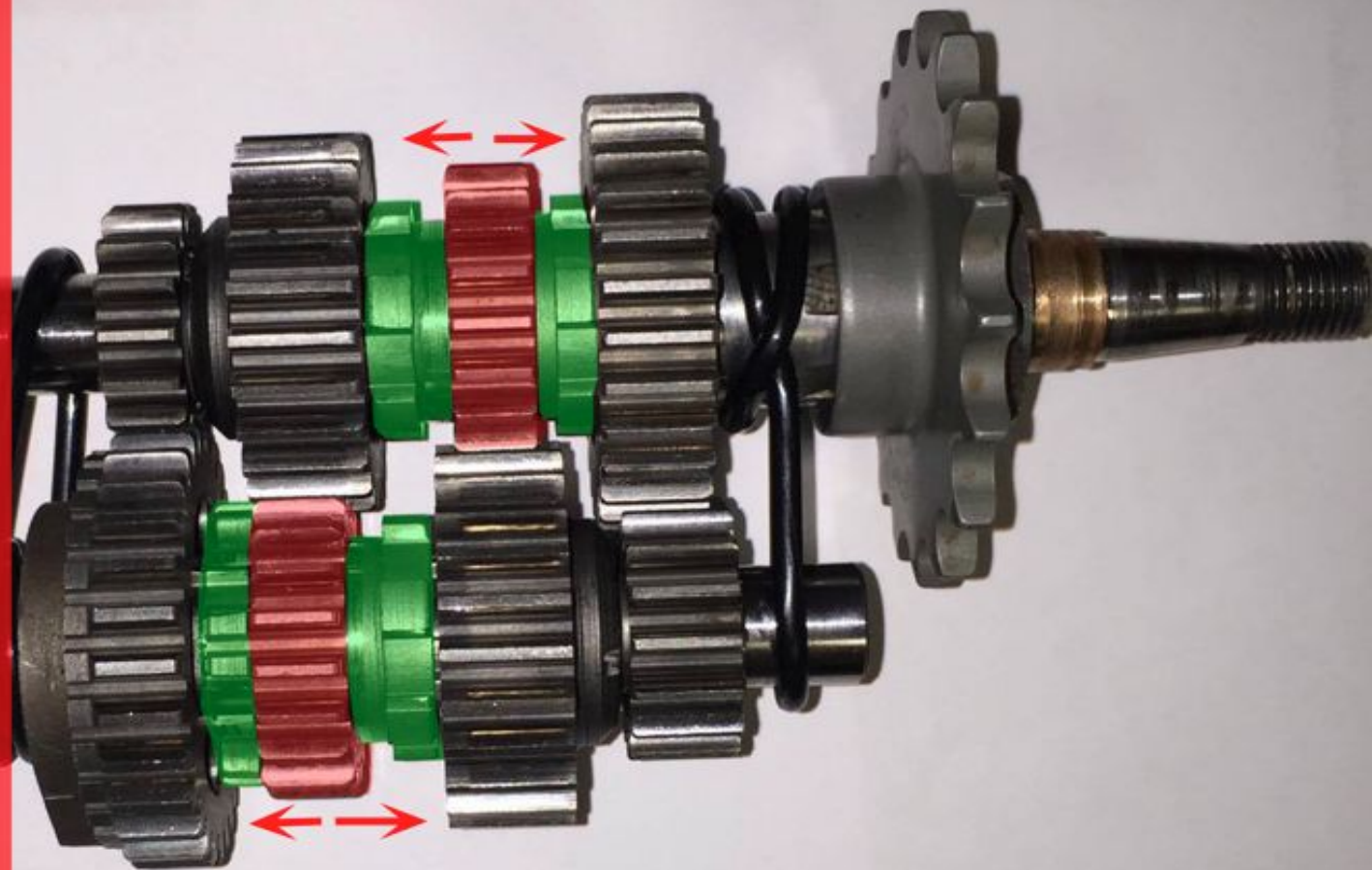
**WHICH GEAR IS SELECTED IS DETERMINED BY WHICH SPROCKETS ARE 'ENGAGED,' WHICH CREATE PATHS THE TORQUE FOLLOWS.**



**THE SECOND SPROCKETS ON BOTH THE MAIN SHAFT AND THE LAY SHAFT CAN MOVE RIGHT OR LEFT AND FIX THEMSELVES INTO THE GEAR DIRECTLY ADJACENT TO THEM.**

**EACH OF THE TWO HAVE GROOVES ON EITHER SIDE, CALLED **SPLINES**. THESE FIT INTO THE LARGER SPROCKETS ON EITHER SIDE, A PROCESS CALLED 'DOGGING.'**

**WHEN THE ONE SPROCKET IS DOGGED TO ANOTHER, THE TWO SPROCKETS ARE LOCKED TOGETHER, WHICH MEANS THEY ROTATE AT THE SAME RATE.**

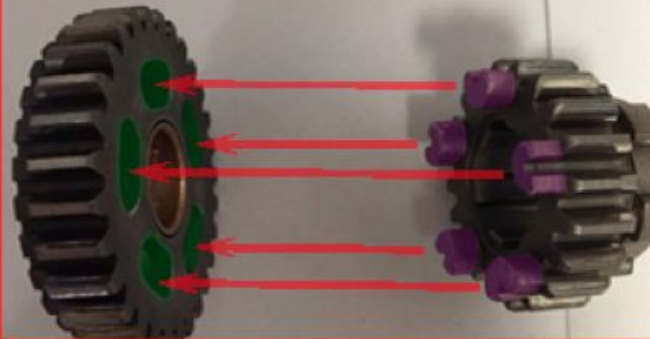




# ***SECOND SPROCKETS!***



**THIS IS WHAT THE  
SECOND GEARS LOOK  
ON THEIR LONESOME**



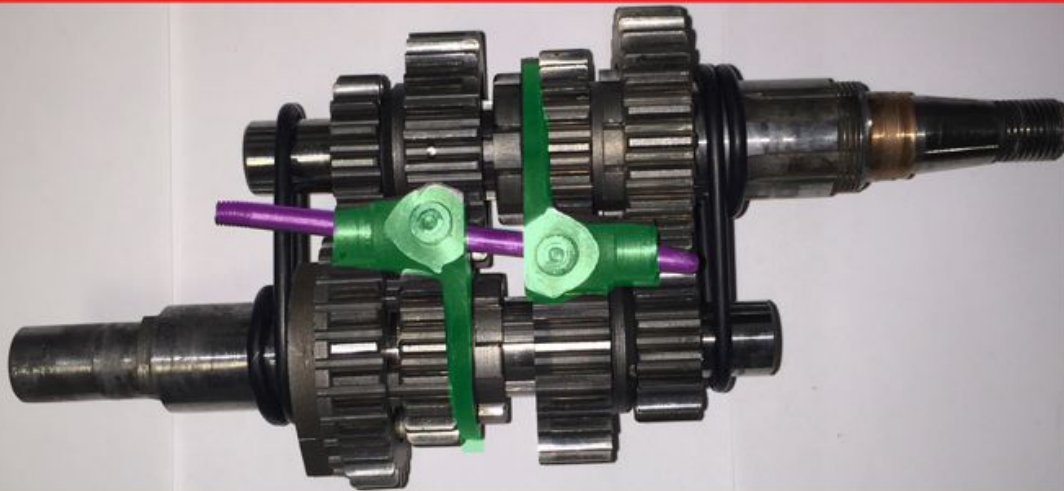
**THE EXTERIOR TEETH ON BOTH SIDES OF THE  
SECOND GEAR FIT INTO THE RECESSED TEETH ON  
THE ADJACENT SPROCKETS**



**THIS IS WHAT  
THAT PROCESS  
LOOKS LIKE.**

**WHEN THE  
GEARS ARE  
'LOCKED'  
TOGETHER  
LIKE THIS,  
THE TWO  
SPROCKETS  
ROTATE  
TOGETHER**

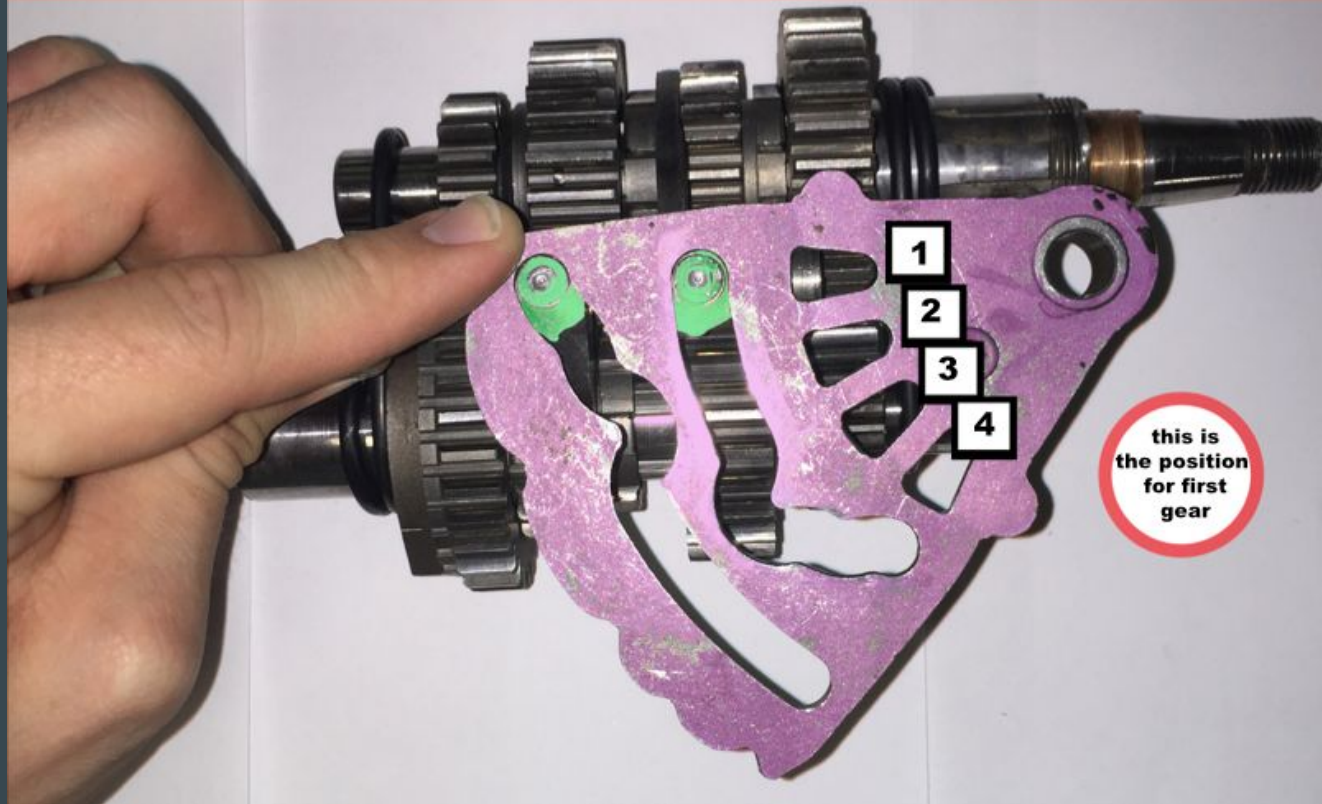
**These are the selector forks. They fit above the main and layshaft, and fit into the sides of the second gears on each shaft. They control the movement of the second gears.**



**This is what the **selector forks** look like in place. The **rod** is attached to the inside of the engine case, ensuring that the forks move along the same, consistent line.**



The **compact plate** moves the two selector forks. It has two chanel that move each fork individually. The compact plate is moved by the gearchange quadrant (not shown), which as two prongs that fit into the numbered holes. The gearshifter pedal moves the gearchange quadrant.



**1:**  
THE TORQUE ENTERS  
THE MAINSHAFT  
AND TRAVELS TO THE  
FIRST SPROCKET,

**2:**  
GETS TRANSFERED  
TO THE FOURTH  
SPROCKET ON THE  
LAYSHAFT,

**3:**  
WHICH IS  
LOCKED TO THE  
SECOND SPROCKET  
OF THE LAYSHAFT,

**4:**  
WHICH ROTATES WITH  
THE FIRST SPROCKET  
ON THE LAYSHAFT,

**5:**  
WHICH ROTATES THE  
FOURTH SPROCKET  
ON THE MAINSHAFT,

**6:**  
WHICH IS CONNECTED  
TO THE OUTPUT  
SPROCKET.

THE SPROCKETS HIGHLIGHTED  
IN ORANGE WILL ROTATE,  
BUT THAT ROTATION DOESN'T  
AFFECT THE SYSTEM IN ANY WAY

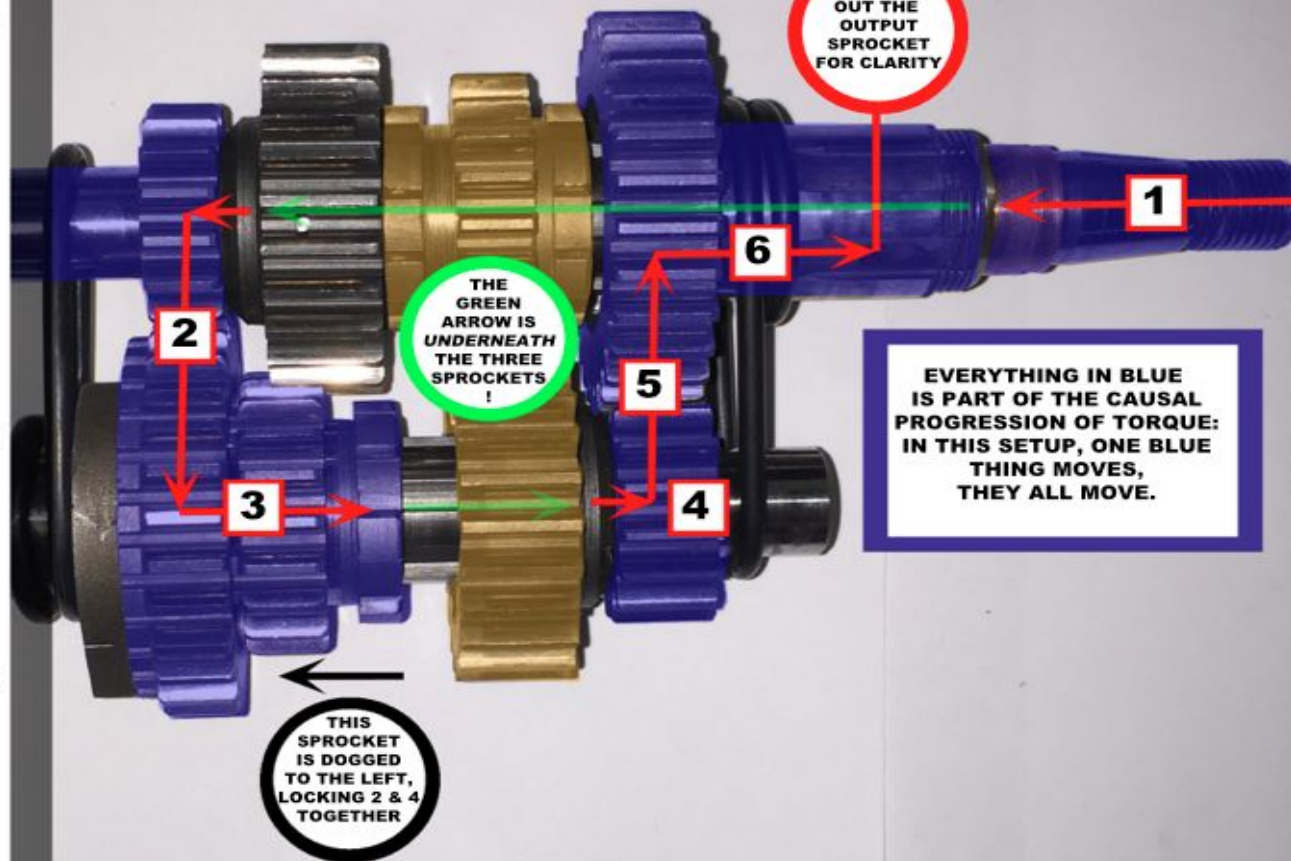
TO WHEEL

WE TOOK  
OUT THE  
OUTPUT  
SPROCKET  
FOR CLARITY

THE  
GREEN  
ARROW IS  
UNDERNEATH  
THE THREE  
SPROCKETS  
!

EVERYTHING IN BLUE  
IS PART OF THE CAUSAL  
PROGRESSION OF TORQUE:  
IN THIS SETUP, ONE BLUE  
THING MOVES,  
THEY ALL MOVE.

THIS  
SPROCKET  
IS DOGGED  
TO THE LEFT,  
LOCKING 2 & 4  
TOGETHER



Gear	Mainshaft (# of teeth)	Layshaft (# of teeth)	Ratio	Total Ratio
1	16	29	16/29	256/841
2	20	25	4/5	64/145
3	25	20	5/4	20/29
4	29	16	29/16	1

***Total Ratio = the # of spins that the clutch basket will rotate per one rotation of the output sprocket***

Engine sprocket = 19T

Clutch basket = 48T

Gearbox = 17T

Output Sprocket = 54T

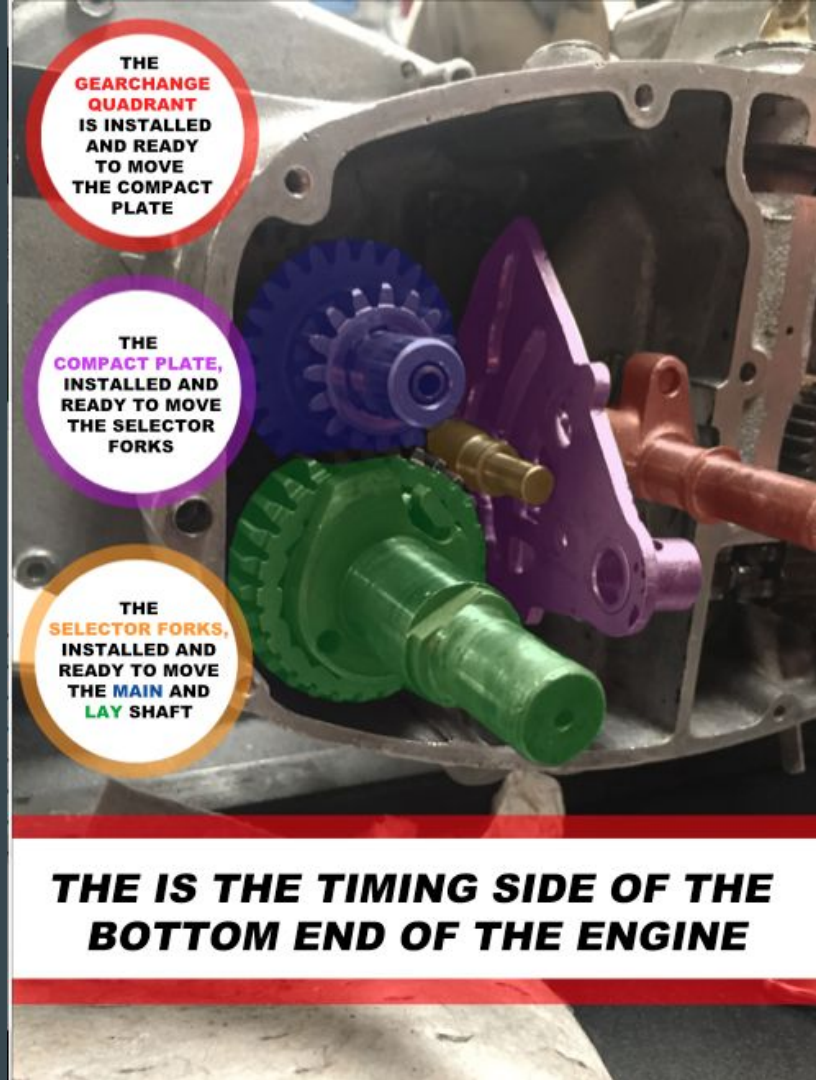
Rear Wheel Specs: diameter = 18 inches

circumference =  $\pi(d) = 56.55$  in.

Output Sprocket to Gearbox: 54T : 17T → clutch rotates at about  $\frac{1}{3}$  the speed of the gearbox

Engine to Clutch: 48T : 19T

## Part 3 : Assembly







The **lever** of the clutch operating lever assembly is pulled by the **clutch cable** (on the handle bars) and pushes the pushrod, releasing the clutch

The **kickstarter lever** (in reality outside the next casing) is attached to the end of the layshaft

The **gearchange pedal** (in reality outside the next casing) is attached to the end of the gearchange quadrant, and is moved with the foot